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4500, 4600 and 4700 Compact Utility Tractors

JOHN DEERE

TECHNICAL MANUAL

4500, 4600 and 4700 Compact Utility Tractors

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John Deere
Commercial and Consumer Equipment Division

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COMPACT UTILITY TRACTOR

This technical manual is written for an experienced technician and contains sections that are specifically for this product. It is a part of a total product support program.

The manual is organized so that all the information on a particular system is kept together. The order of grouping is as follows:

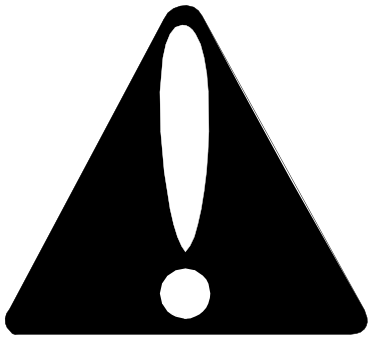
- Table of Contents
- Specifications
- Component Location
- System Schematic
- Theory of Operation
- Troubleshooting Chart
- Diagnostics
- Tests & Adjustments
- Repair

Note: Depending on the particular section or system being covered, not all of the above groups may be used.

Each section will be identified with a symbol rather than a number. The groups and pages within a section will be consecutively numbered.

We appreciate your input on this manual. To help, there are postage paid post cards included at the back. If you find any errors or want to comment on the layout of the manual please fill out one of the cards and mail it back to us.

RECOGNIZE SAFETY INFORMATION



This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe servicing practices.

Understand Signal Words

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

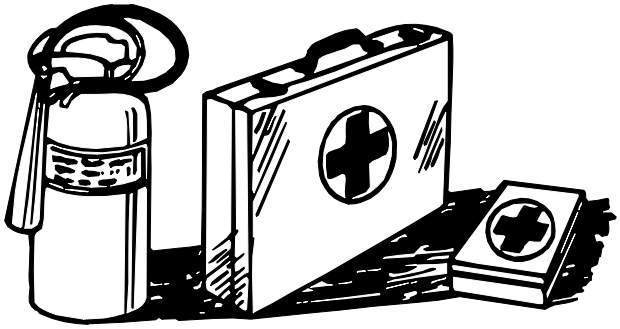
DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.

HANDLE FLUIDS SAFELY-AVOID FIRES

Be Prepared For Emergencies



When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

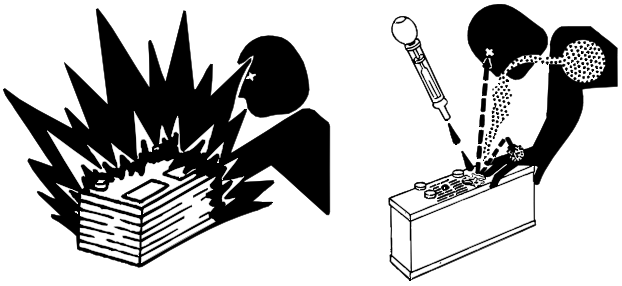
Do not store oily rags; they can ignite and burn spontaneously.

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.

USE CARE IN HANDLING AND SERVICING BATTERIES



Prevent Battery Explosions

- Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.
- Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.
- Do not charge a frozen battery; it may explode. Warm battery to 16°C (60°F).

Prevent Acid Burns

- Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

- **Avoid acid burns by:**

1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling or dripping electrolyte.
5. Use proper jump start procedure.

- **If you spill acid on yourself:**

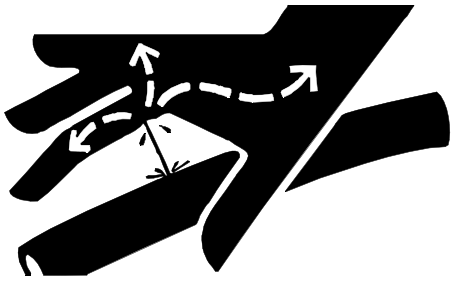
1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 10_15 minutes.
4. Get medical attention immediately.

- **If acid is swallowed:**

1. Drink large amounts of water or milk.
2. Then drink milk of magnesia, beaten eggs, or vegetable oil.
3. Get medical attention immediately.

USE CARE AROUND HIGH-PRESSURE FLUID LINES

Avoid High-pressure Fluids



Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid injury from escaping fluid under pressure by stopping the engine and relieving pressure in the system before disconnecting or connecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

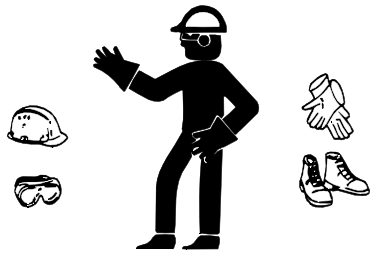
If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.

Avoid Heating Near Pressurized Fluid Lines

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.

USE SAFE SERVICE PROCEDURES

Wear Protective Clothing

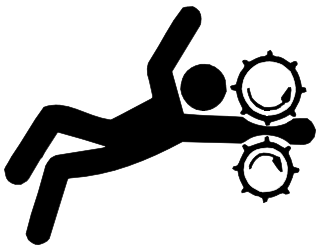


Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing. Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.

Service Machines Safely



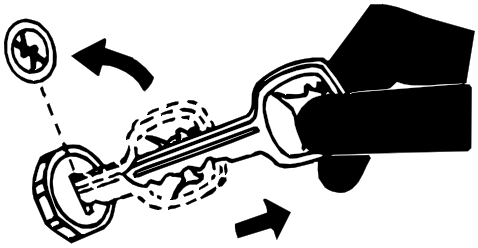
Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.

Use Proper Tools

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards. Use power tools only to loosen threaded parts and fasteners. For loosening and tightening hardware, use the correct size tools. **DO NOT** use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches. Use only service parts meeting John Deere specifications.

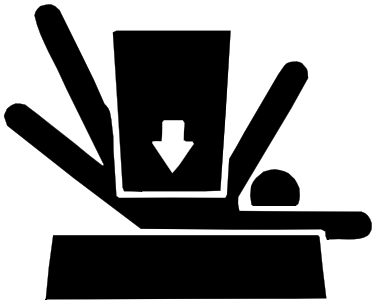
Park Machine Safely



Before working on the machine:

1. Lower all equipment to the ground.
2. Stop the engine and remove the key.
3. Disconnect the battery ground strap.
4. Hang a “DO NOT OPERATE” tag in operator station.

Support Machine Properly And Use Proper Lifting Equipment



If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

Lifting heavy components incorrectly can cause severe injury or machine damage. Follow recommended procedure for removal and installation of components in the manual.

Work In Clean Area

Before starting a job:

1. Clean work area and machine.
2. Make sure you have all necessary tools to do your job.
3. Have the right parts on hand.
4. Read all instructions thoroughly; do not attempt shortcuts.

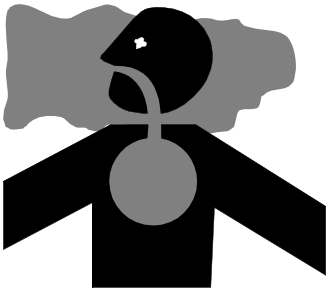
Using High Pressure Washers

Directing pressurized water at electronic/electrical components or connectors, bearings, hydraulic seals, fuel injection pumps or other sensitive parts and components may cause product malfunctions. Reduce pressure and spray at a 45 to 90 degree angle.

Illuminate Work Area Safely

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.

Work In Ventilated Area



Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.

WARNING: California Proposition 65

Warning:

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Gasoline engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Remove Paint Before Welding Or Heating

Avoid potentially toxic fumes and dust. Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch. Do all work outside or in a well ventilated area. Dispose of paint and solvent properly. Remove paint before welding or heating: If you sand or grind paint, avoid breathing the dust. Wear an approved respirator. If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

Avoid Harmful Asbestos Dust

Avoid breathing dust that may be generated when handling components containing asbestos fibers. Inhaled asbestos fibers may cause lung cancer.

Components in products that may contain asbestos fibers are brake pads, brake band and lining assemblies, clutch plates, and some gaskets. The asbestos used in these components is usually found in a resin or sealed in some way. Normal handling is not hazardous as long as airborne dust containing asbestos is not generated.

Avoid creating dust. Never use compressed air for cleaning. Avoid brushing or grinding material containing asbestos. When servicing, wear an approved respirator. A special vacuum cleaner is recommended to clean asbestos. If not available, apply a mist of oil or water on the material containing asbestos. Keep bystanders away from the area.

SERVICE TIRES SAFELY

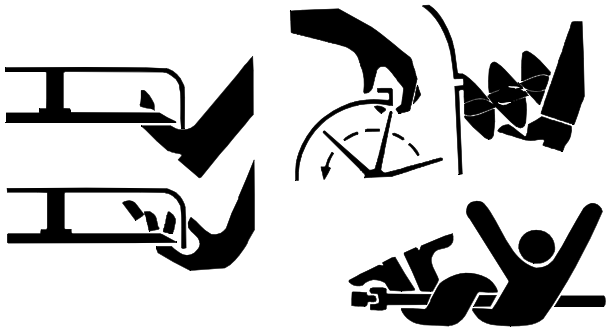
Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job. Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.

AVOID INJURY FROM ROTATING BLADES, AUGERS AND PTO SHAFTS



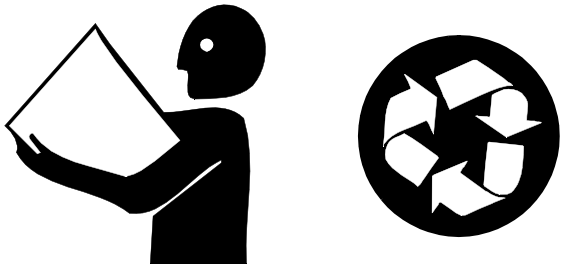
Keep hands and feet away while machine is running. Shut off power to service, lubricate or remove mower blades, augers or PTO shafts.

SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off machine. Only remove filler cap when cool enough to touch with bare hands. Slowly loosen cap to first stop to relieve pressure before removing completely.

HANDLE CHEMICAL PRODUCTS SAFELY



Direct exposure to hazardous chemicals can cause serious injury. Potentially hazardous chemicals used with John Deere equipment include such items as lubricants, coolants, paints, and adhesives.

A Material Safety Data Sheet (MSDS) provides specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques. Check the MSDS before you start any job using a hazardous chemical. That way you will know exactly what the risks are and how to do the job safely. Then follow procedures and recommended equipment.

Dispose of Waste Properly

Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries. Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them. Do not pour waste onto the ground, down a drain, or into any water source. Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.

LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

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GENERAL VEHICLE SPECIFICATIONS – ALL TRACTORS

	4500 Tractors	4600 Tractors	4700 Tractors
ENGINES			
Make	John Deere/Yanmar	John Deere/Yanmar	John Deere/Yanmar
Model	4TNE84-JTC45 4TNE84-EJTF45	4TNE84-JTC46 4TNE84-EJTF46	4TNE88-EJTF47
Type	4-cycle Diesel	4-cycle Diesel	4-cycle Diesel
Bore and Stroke	84x90 mm (3.31x3.54 in.)	84x90 mm (3.31x3.54 in.)	88x90 mm (3.46x3.54 in.)
Cylinders	4	4	4
Valves	Overhead Valves	Overhead Valves	Overhead Valves
Displacement	1995 cm^3 (121.7 cu in.)	1995 cm^3 (121.7 cu in.)	2189 cm^3 (133.6 cu in.)
Compression Ratio	18.0:1	18.0:1	18.0:1
Gross Engine Power	29.1 kW (39 hp)	32.1 kW (43.0 hp)	35.8 kW (48 hp)
Net Engine Power	27.2 kW (36.5 hp)	30.1 kW (40.4 hp)	30.1 kW (40.4 hp)
Torque (at rated speed)	99.9 N•m (73.7 lb-ft)	106.7 N•m (78.7 lb-ft)	117.0 N•m (86.3 lb-ft)
Torque (maximum)	124.9 N•m (92.1 lb-ft)	133.3 N•m (98.3 lb-ft)	144.2 N•m (106.4 lb-ft)
Lubrication	Full pressure	Full pressure	Full pressure
Oil filter	Standard Single Element	Standard Single Element	Standard Single Element
Oil Capacity	4.81 L (5.08 qt)	4.81 L (5.08 qt)	4.81 L (5.08 qt)
Engine Rated Speed	2600 rpm	2600 rpm	2600 rpm
Engine Slow Idle Speed	950 ± 50 rpm	950 ± 50 rpm	950 ± 50 rpm
Cooling system	Liquid w/Pump & Radiator	Liquid w/Pump & Radiator	Liquid w/Pump & Radiator
Air cleaner	Dry-Type w/Safety Element	Dry-Type w/Safety Element	Dry-Type w/Safety Element
ELECTRICAL			
Volts	12 VDC	12 VDC	12 VDC
Battery Rating	45 amp-hr	45 amp-hr	45 amp-hr
Battery Size	600 Cold Cranking Amps	600 Cold Cranking Amps	600 Cold Cranking Amps
Alternator	40 amp	40 amp	40 amp
Regulator	Internal, Current Limiting	Internal, Current Limiting	Internal, Current Limiting
Starting Motor	2.0 kW (2.68 hp)	2.0 kW (2.68 hp)	2.0 kW (2.68 hp)
Headlights	37.5 W Halogen Bulb	37.5 W Halogen Bulb	37.5 W Halogen Bulb

*Specifications and design subject to change without notice.

	4500 Tractors	4600 Tractors	4700 Tractors
Tail Lights	5 W Bayonet Base	5 W Bayonet Base	5 W Bayonet Base
Hazard Lights	Type 1156	Type 1156	Type 1156
Instrument Panel Lamps	1.7 W Bayonet Base	1.7 W Bayonet Base	1.7 W Bayonet Base

FUEL SYSTEM

System Type	Direct Fuel Injection	Direct Fuel Injection	Direct Fuel Injection
Injection Pump	In-Line w/Solenoid Shutoff	In-Line w/Solenoid Shutoff	In-Line w/Solenoid Shutoff
Fuel type	Diesel	Diesel	Diesel
Fuel Tank Capacity	47.3 L (12.5 gal)	47.3 L (12.5 gal)	47.3 L (12.5 gal)
Fuel Filter	Clear Bowl Water Separator with Disposable Paper Element, Water Floating Red Ring	Clear Bowl Water Separator with Disposable Paper Element, Water Floating Red Ring	Clear Bowl Water Separator with Disposable Paper Element, Water Floating Red Ring

3–POINT HITCH

Type	Category One	Category One	Category One
Lift Capacity at 61.0 cm (24 in.) Behind Link Arms	1135 kg (2500 lb)	1135 kg (2500 lb)	1135 kg (2500 lb)

HYDRAULIC SYSTEM

	(Measurements Taken At 2600 Engine rpm)	(Measurements Taken At 2700 Engine rpm)	(Measurements Taken At 2700 Engine rpm)
Type	Open System	Open System	Open System
Working Pressure	17237 kPa (2500 psi)	17237 kPa (2500 psi)	17237 kPa (2500 psi)
Pump	Dual Gear Type	Dual Gear Type	Dual Gear Type

PTO

Type	Continuous Live with Electric Released Hydraulic Clutch	Continuous Live with Electric Released Hydraulic Clutch	Continuous Live with Electric Released Hydraulic Clutch
Rotation Direction	Clockwise	Clockwise	Clockwise
Clutch	Multiple Wet Disk	Multiple Wet Disk	Multiple Wet Disk
Brake	Wet Disk	Wet Disk	Wet Disk

GENERAL VEHICLE SPECIFICATIONS* – 4500 TRACTORS

	4500 CST	4500 PRT
FUEL SYSTEM		
Fuel Tank Capacity	47.3 L (12.5 gal)	47.3 L (12.5 gal)
DRIVE TRAIN		
Type	9 x 3 Collar Shift	12 x 12 PowrReverser™
Mechanical Front Wheel Drive (MFWD)	N/A	Yes
Front Axle Fluid Capacity	N/A	7 liters (1.8 gal)
Differential Lock	Standard; Foot Operated	Standard; Foot Operated
Number of Speeds	9 Forward, 3 Reverse	12 Forward, 12 Reverse With Creeper: 24 Forward, 24 Reverse
Final Drive	Planetary	Planetary
Brakes	Wet Disk	Wet Disk
Steering	Hydraulic Power Assist	Hydraulic Power Assist
Drawbar Tongue Weight Vertical Capacity Rating	500 kg (1102 lb)	500 kg (1102 lb)
PTO (PTO Shaft Speed Measured at 2664 Engine rpm)		
Rear Shaft Speed	540 rpm	540 rpm
Mid Shaft Speed	2100 rpm	2100 rpm
2 - Speed Shaft Speeds	540 rpm and 750 rpm	540 rpm and 750 rpm
PTO Output Power	24.6 kW (33.0 hp)	24.6 kW (33.0 hp)
CLUTCH		
Type	Dry, Single Disc	Wet, Multiple Disk
HYDRAULIC SYSTEM		
Front Pump Capacity	18.2 L/min (4.8 gpm)	18.2 L/min (4.8 gpm)
Rear Pump Capacity	37.5 L/min (9.9 gpm)	37.5 L/min (9.9 gpm)
Total Fluid Capacity	25.7 L (6.8 gal)	25.7 L (6.8 gal)
WEIGHT		
2WD	1429 kg (3150 lbs)	1429 kg (3150 lbs)
MFWD	1564 kg (3450 lbs)	1564 kg (3450 lbs)

GENERAL VEHICLE SPECIFICATIONS* – 4600 TRACTORS

	4600 CST	4600 PRT	4600 Hydrostatic Drive
FUEL SYSTEM			
Fuel Tank Capacity	47.3 L (12.5 gal)	37.9 L (10.0 gal)	47.3 L (12.5 gal)
DRIVE TRAIN			
Type	9 x 3 Collar Shift	12 x 12 PowrReverser™	Hydrostatic Infinite Three Ranges
Mechanical Front Wheel Drive (MFWD)	N/A	Option	Standard Equipment
Front Axle Fluid Capacity	N/A	7 liters (1.8 gal)	7 liters (1.8 gal)
Differential Lock	Standard; Foot Operated	Standard; Foot Operated	Standard; Foot Operated
Number of Speeds with Creeper	9 Forward, 3 Reverse	12 Forward, 12 Reverse 24 Forward, 24 Reverse	Infinite
Final Drive	Planetary	Planetary	Planetary
Brakes	Wet Disk	Wet Disk	Wet Disk
Steering	Hydraulic Power Assist	Hydraulic Power Assist	Hydraulic Power Assist
Drawbar Tongue Weight Vertical Capacity Rating	500 kg (1102 lb)	500 kg (1102 lb)	500 kg (1102 lb)
PTO (PTO Shaft Speed Measured at 2664 Engine rpm)			
Rear Shaft Speed	540 rpm	540 rpm	540 rpm
Mid Shaft Speed	2100 rpm	2100 rpm	2100 rpm
2 Speed PTO Shaft Speeds	540 rpm and 750 rpm	540 rpm and 750 rpm	540 rpm and 750 rpm
PTO Output Power	26.8 kW (36.0 hp)	26.8 kW (36.0 hp)	25.7 kW (34.5 hp)
CLUTCH			
Type	Dry, Single Disc	Wet, Multiple Disk	N/A
HYDRAULIC SYSTEM			
Front Pump Capacity	18.9 L/min (5.0 gpm)	18.9 L/min (5.0 gpm)	18.9 L/min (5.0 gpm)
Rear Pump Capacity	39.0 L/min (10.3 gpm)	39.0 L/min (10.3 gpm)	39.0 L/min (10.3 gpm)
Total Fluid Capacity	37 L (9.8 gal)	37 L (9.8 gal)	35 L (9.25 gal)
WEIGHT			
2WD	1429 kg (3150 lbs)	1429 kg (3150 lbs)	1429 kg (3150 lbs)
MFWD	N/A	1564 kg (3450 lbs)	1564 kg (3450 lbs)

GENERAL VEHICLE SPECIFICATIONS* – 4700 TRACTORS

	4700 PRT	4700 Hydrostatic Drive
FUEL SYSTEM		
Fuel Tank Capacity	37.9 L (10.0 gal)	47.3 L (12.5 gal)
DRIVE TRAIN		
Type	12 x 12 Power Reverse	Hydrostatic Infinite Three Ranges
Mechanical Front Wheel Drive (MFWD)	Option	Standard Equipment
Front Axle Fluid Capacity	7 liters (1.8 gal)	7 liters (1.8 gal)
Differential Lock	Standard; Foot Operated	Standard; Foot Operated
Number of Speeds with Creeper	12 Forward, 12 Reverse 24 Forward, 24 Reverse	Infinite
Final Drive	Planetary	Planetary
Brakes	Wet Disk	Wet Disk
Steering	Hydraulic Power Assist	Hydraulic Power Assist
Drawbar Tongue Weight Vertical Capacity Rating	500 kg (1102 lb)	500 kg (1102 lb)
PTO (PTO Shaft Speed Measured at 2664 Engine rpm)		
Rear Shaft Speed	540 rpm	540 rpm
Mid Shaft Speed	2100 rpm	2100 rpm
2 Speed PTO Shaft Speeds	540 rpm and 750 rpm	540 rpm and 750 rpm
PTO Output Power	29.8 kW (40.0 hp)	28.7 kW (38.5 hp)
CLUTCH		
Type	Wet, Multiple Disk	N/A
HYDRAULIC SYSTEM		
Front Pump Capacity	18.9 L/min (5.0 gpm)	18.9 L/min (5.0 gpm)
Rear Pump Capacity	39.0 L/min (10.3 gpm)	39.0 L/min (10.3 gpm)
Total Fluid Capacity	37 L (9.8 gal)	35 L (9.25 gal)
WEIGHT		
2WD	1429 kg (3150 lbs)	1429 kg (3150 lbs)
MFWD	1564 kg (3450 lbs)	1564 kg (3450 lbs)

FASTENER TORQUE VALUES

JIS FASTENER TORQUE VALUES

J.I.S. Grade and Head Markings			

	Grade 7T				Grade 8.8T				Grade 11T			
	Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]	
SIZE	N•m	lb-ft	N•m	lb-ft	--	--	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft
8mm	--	--	23-29	17-22	--	--	25-35	19-26	--	--	29-41	22-30
10mm	--	--	44-59	33-43	--	--	51-67	38-49	--	--	61-80	45-59
12mm	--	--	78-98	58-72	--	--	83-113	61-83	--	--	103-132	76-98
14mm	--	--	118-147	87-109	--	--	127-167	94-123	--	--	152-201	112-148
16mm	--	--	167-206	123-152								

DO NOT use these hand torque values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only and include a ±10% variance factor. Check tightness of fasteners periodically. DO NOT use air powered wrenches.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same grade. Make sure fastener threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

When bolt and nut combination fasteners are used, torque values should be applied to the **NUT** instead of the bolt head.

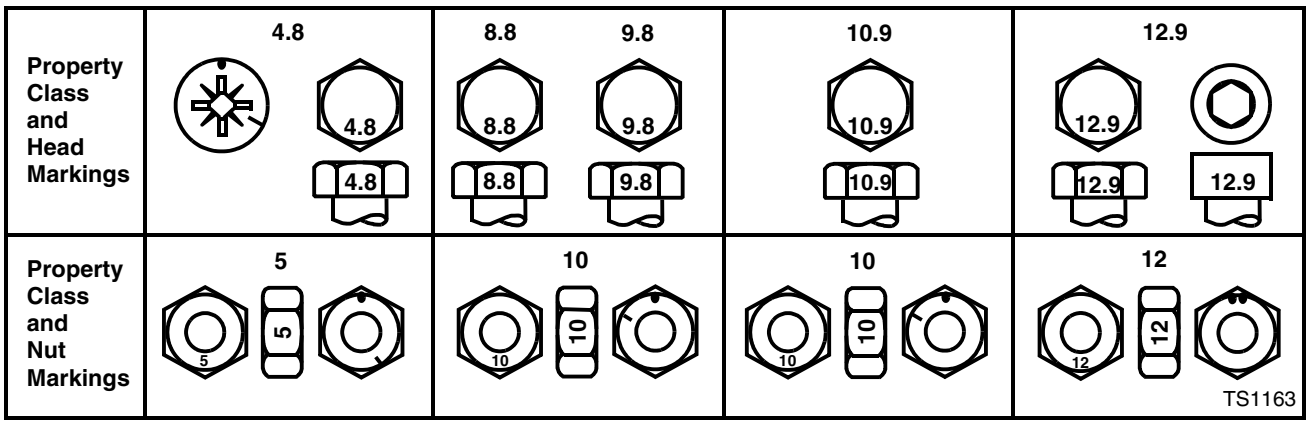
Tighten toothed or serrated-type lock nuts to the full torque value.

[a] *"Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated (yellow dichromate - Specification JDS117) without any lubrication. At the time of printing, these numbers were not available.*

[b] *"Grade 2" applies for hex cap screws (not hex bolts) up to 152 mm (6-in.) long. "Grade 1" applies for hex cap screws over 152 mm (6-in.) long, and for all other types of bolts and screws of any length.*

Reference: JDS—G200.

METRIC FASTENER TORQUE VALUES



	Class 4.8				Class 8.8 or 9.8				Class 10.9				Class 12.9			
	Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]	
SIZE	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft
M6	48	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	109
M16	100	73	125	92	190	140	240	175	275	200	350	225	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M22	260	190	330	250	510	375	650	475	725	540	925	675	850	625	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1300	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

DO NOT use these hand torque values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only and include a ±10% variance factor. Check tightness of fasteners periodically. DO NOT use air powered wrenches.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

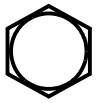
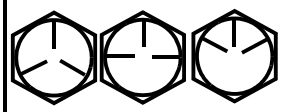
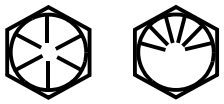
Fasteners should be replaced with the same grade. Make sure fastener threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

When bolt and nut combination fasteners are used, torque values should be applied to the **NUT** instead of the bolt head.

Tighten toothed or serrated-type lock nuts to the full torque value.

[a] *"Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated (yellow dichromate - Specification JDS117) without any lubrication.*
Reference: JDS—G200.

INCH FASTENER TORQUE VALUES

SAE Grade and Head Markings	**No Marks** 		
SAE Grade and Nut Markings	**No Marks** 		

TS1162

	Grade 1				Grade 2[b]				Grade 5, 5.1 or 5.2				Grade 8 or 8.2			
	Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]	
SIZE	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft
1/4	3.7	2.8	4.7	3.5	6	4.5	7.5	5.5	9.5	7	12	9	13.5	10	17	12.5
5/16	7.7	5.5	10	7	12	9	15	11	20	15	25	18	28	21	35	26
3/8	14	10	17	13	22	16	27	20	35	26	44	33	50	36	63	46
7/16	22	16	28	20	35	26	44	32	55	41	70	52	80	58	100	75
1/2	33	25	42	31	53	39	67	50	85	63	110	80	120	90	150	115
9/16	48	36	60	45	75	56	95	70	125	90	155	115	175	130	225	160
5/8	67	50	85	62	105	78	135	100	170	125	215	160	215	160	300	225
3/4	120	87	150	110	190	140	240	175	300	225	375	280	425	310	550	400
7/8	190	140	240	175	190	140	240	175	490	360	625	450	700	500	875	650
1	290	210	360	270	290	210	360	270	725	540	925	675	1050	750	1300	975
1-1/8	470	300	510	375	470	300	510	375	900	675	1150	850	1450	1075	1850	1350
1-1/4	570	425	725	530	570	425	725	530	1300	950	1650	1200	2050	1500	2600	1950
1-3/8	750	550	950	700	750	550	950	700	1700	1250	2150	1550	2700	2000	3400	2550
1-1/2	1000	725	1250	925	990	725	1250	930	2250	1650	2850	2100	3600	2650	4550	3350

DO NOT use these hand torque values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only and include a ±10% variance factor. Check tightness of fasteners periodically. DO NOT use air powered wrenches.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same grade. Make sure fastener threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

When bolt and nut combination fasteners are used, torque values should be applied to the **NUT** instead of the bolt head.

Tighten toothed or serrated-type lock nuts to the full torque value.

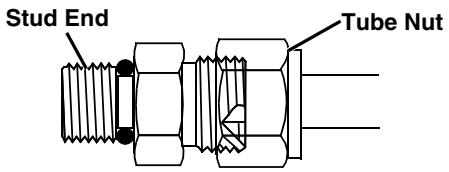
[a] *"Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated (yellow dichromate - Specification JDS117) without any lubrication.*

[b] *"Grade 2" applies for hex cap screws (not hex bolts) up to 152 mm (6-in.) long. "Grade 1" applies for hex cap screws over 152 mm (6-in.) long, and for all other types of bolts and screws of any length.*

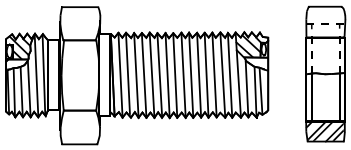
Reference: JDS—G200.

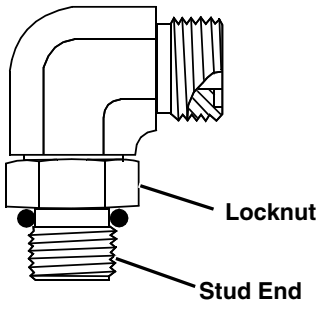
O-RING SEAL SERVICE RECOMMENDATIONS

FACE SEAL FITTINGS WITH INCH STUD ENDS TORQUE

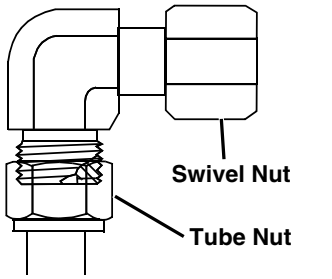


Stud Straight and Tube Nut


Bulkhead Union and Bulkhead Locknut



90 Adjustable Stud Elbow

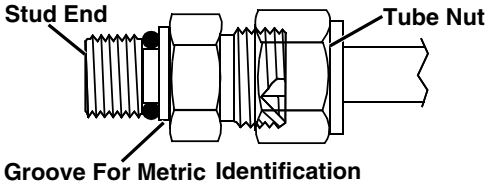


90 Swivel Elbow and Tube Nut

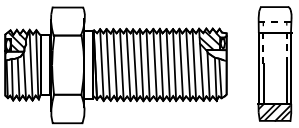
Nominal Tube OD/Hose ID				Face Seal Tube/Hose End					O-ring Stud Ends		
Metric Tube OD	Inch Tube OD			Thread Size	Tube Nut/ Swivel Nut Torque		Bulkhead Locknut Torque		Thread Size	Straight Fitting or Locknut Torque	
mm	Dash Size	in.	mm	in.	N•m	lb-ft	N•m	lb-ft	in.	N•m	lb-ft
	-3	0.188	4.76						3/8-24	8	6
6	-4	0.250	6.35	9/16-18	16	12	12	9	7/16-20	12	9
8	-5	0.312	7.94						1/2-20	16	12
10	-6	0.375	9.52	11/16-16	24	18	24	18	9/16-18	24	18
12	-8	0.500	12.70	13/16-16	50	37	46	34	3/4-16	46	34
16	-10	0.625	15.88	1-14	69	51	62	46	7/8-14	62	46
	-12	0.750	19.05	1-3/16-12	102	75	102	75	1-1/16-12	102	75
22	-14	0.875	22.22	1-3/16-12	102	75	102	75	1-3/16-12	122	90
25	-16	1.000	25.40	1-7/16-12	142	105	142	105	1-5/16-12	142	105
32	-20	1.25	31.75	1-11/16-12	190	140	190	140	1-5/8-12	190	140
38	-24	1.50	38.10	2-12	217	160	217	160	1-7/8-12	217	160

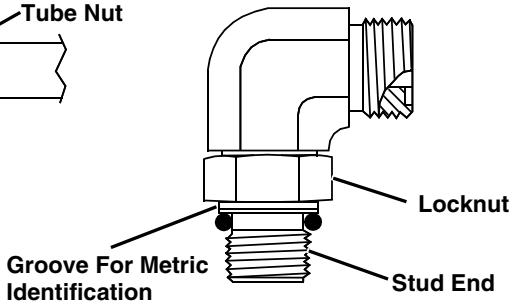
NOTE: Torque tolerance is +15% / –20%.

FACE SEAL FITTINGS WITH METRIC STUD ENDS TORQUE

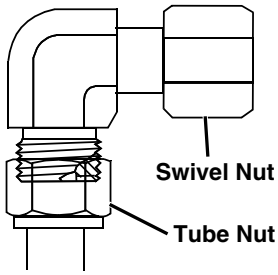


Stud Straight and Tube Nut


Bulkhead Union and Bulkhead Locknut



90 Adjustable Stud Elbow

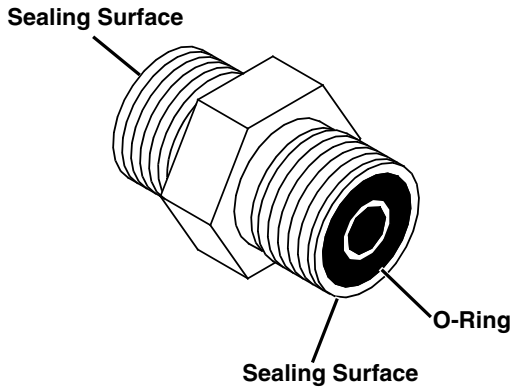


90 Swivel Elbow and Tube Nut

Nominal Tube OD/Hose ID				Face Seal Tube/Hose End						O-ring Stud Ends, Straight Fitting or Locknut					
Metric Tube OD	Inch Tube OD			Thread Size	Hex Size	Tube Nut/ Swivel Nut Torque		Bulkhead Locknut Torque		Thread Size	Hex Size	Steel or Gray Iron Torque		Aluminum Torque	
mm	Dash Size	in.	mm	in.	mm	N•m	lb-ft	N•m	lb-ft	mm	mm	N•m	lb-ft	N•m	lb-ft
6	-4	0.250	6.35	9/16-18	17	16	12	12	9	M12X1.5	17	21	15.5	9	6.6
8	-5	0.312	7.94												
										M14X1.5	19	33	24	15	11
10	-6	0.375	9.52	11/16-16	22	24	18	24	18	M16X1.5	22	41	30	18	13
12	-8	0.500	12.70	13/16-16	24	50	37	46	34	M18X1.5	24	50	37	21	15
16	-10	0.625	15.88	1-14	30	69	51	62	46	M22X1.5	27	69	51	28	21
	-12	0.750	19.05	1-3/16-12	36	102	75	102	75	M27X2	32	102	75	46	34
22	-14	0.875	22.22	1-3/16-12	36	102	75	102	75	M30X2	36				
25	-16	1.000	25.40	1-7/16-12	41	142	105	142	105	M33X2	41	158	116	71	52
28										M38X2	46	176	130	79	58
32	-20	1.25	31.75	1-11/16-12	50	190	140	190	140	M42X2	50	190	140	85	63
38	-24	1.50	38.10	2-12	60	217	160	217	160	M48X2	55	217	160	98	72

NOTE: Torque tolerance is +15% / –20%.

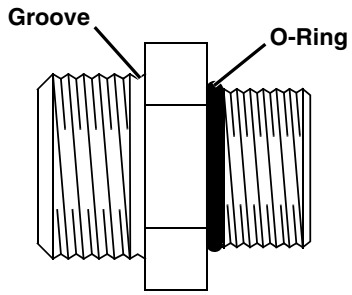
O-RING FACE SEAL FITTINGS



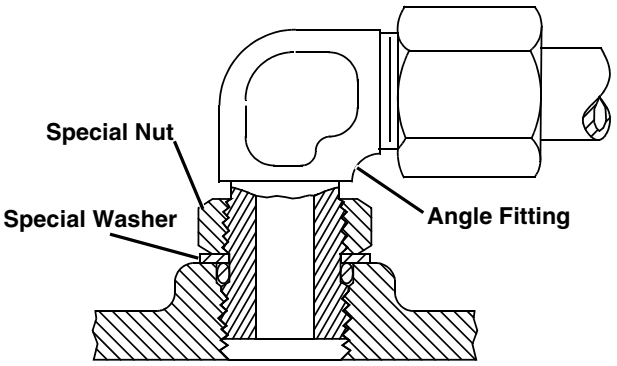
1. Inspect the fitting sealing surfaces. They must be free of dirt or defects.
2. Inspect the O-ring. It must be free of damage or defects.
3. Lubricate O-rings and install into groove using petroleum jelly to hold in place.
4. Push O-ring into the groove with plenty of petroleum jelly so O-ring is not displaced during assembly.
5. Index angle fittings and tighten by hand pressing joint together to insure O-ring remains in place.
6. Tighten fitting or nut to torque value shown on the chart per dash size stamped on the fitting. Do not allow hoses to twist when tightening fittings.

O-RING BOSS FITTINGS

1. Inspect boss O-ring boss seat. It must be free of dirt and defects. If repeated leaks occur, inspect for defects with a magnifying glass. Some raised defects can be removed with a slip stone.



2. Put hydraulic oil or petroleum jelly on the O-ring. Place electrical tape over the threads to protect O-ring from nicks. Slide O-ring over the tape and into the groove of fitting. Remove tape.



3. For angle fittings, loosen special nut and push special washer against threads so O-ring can be installed into the groove of fitting.
4. Turn fitting into the boss by hand until special washer or washer face (straight fitting) contacts boss face and O-ring is squeezed into its seat.
5. To position angle fittings, turn the fitting counter-clockwise a maximum of one turn.
6. Tighten straight fittings to torque value shown on chart. For angle fittings, tighten the special nut to value shown in the chart while holding body of fitting with a wrench.

STRAIGHT FITTING OR SPECIAL NUT TORQUE

Thread Size	Torque[a]		Number of Flats[b]
	N•m	lb-ft	
3/8-24 UNF	8	(6)	2
7/16-20 UNF	12	(9)	2
1/2-20 UNF	16	(12)	2
9/16-18 UNF	24	(18)	2
3/4-16 UNF	46	(34)	2
7/8-14 UNF	62	(46)	1-1/2
1-1/16-12 UN	102	(75)	1
1-3/16-12 UN	122	(90)	1
1-5/16-12 UN	142	(105)	3/4
1-5/8-12 UN	190	(140)	3/4
1-7/8-12 UN	217	(160)	1/2

a. Torque tolerance is ± 10 percent.
b. To be used if a torque wrench cannot be used. After tightening fitting by hand, put a mark on nut or boss; then tighten special nut or straight fitting the number of flats shown.

DIESEL FUEL SPECIFICATIONS

DIESEL FUEL

In general, diesel fuels are blended to satisfy the low air temperature requirements of the geographical area in which they are sold.

In North America, diesel fuel is usually specified to **ASTM D975** and sold as either **Grade 1** for cold air temperatures or **Grade 2** for warm air temperatures.

If diesel fuels being supplied in your area **DO NOT** meet any of the above specifications, use diesel fuels with the following equivalent properties:

• Cetane Number 40 (minimum)

A cetane number **greater than 50 is preferred**, especially for air temperatures below –20 °C (–4 °F) or elevations above 1500 m (5000 ft).

• Cold Filter Plugging Point (CFPP)

The temperature at which diesel fuel **begins to cloud or jell.** Use diesel fuels with a CFPP which is at least 5 °C (9 °F) below the expected low air temperature.

• Sulfur Content of 0.05% (maximum)

Diesel fuels for highway use in the United States now require sulfur content to be **less than 0.05%**.

If diesel fuel being used has a sulfur content **greater than 0.5%, reduce the service interval for engine oil and filter by 50%**.

Consult your local diesel fuel distributor for properties of the diesel fuel available in your area.

⚠ WARNING

California Proposition 65 Warning: Diesel engine exhaust and some of its elements from this product are known to the State of California to cause cancer, birth defects, or other reproductive harm.

DIESEL FUEL LUBRICITY

Diesel fuel must have adequate lubricity to ensure proper operation and durability of fuel injection system components. Fuel lubricity should pass a **minimum of 3300 gram load level** as measured by the **BOCLE** scuffing test.

DIESEL FUEL STORAGE

IMPORTANT: DO NOT USE GALVANIZED CONTAINERS—diesel fuel stored in galvanized containers reacts with zinc coating in the container to form zinc flakes. If fuel contains water, a zinc gel will also form. The gel and flakes will quickly plug fuel filters and damage fuel injectors and fuel pumps.

It is recommended that diesel fuel be stored **ONLY** in a clean, approved **POLYETHYLENE PLASTIC** container **WITHOUT** any metal screen or filter. This will help prevent any accidental sparks from occurring. Store fuel in an area that is well ventilated to prevent possible igniting of fumes by an open flame or spark, this includes any appliance with a pilot light.

IMPORTANT: Keep all dirt, scale, water or other foreign material out of fuel.

Keep fuel in a safe, protected area and in a clean, properly marked **("DIESEL FUEL")** container. **DO NOT** use deicers to attempt to remove water from fuel. **DO NOT** depend on fuel filters to remove water from fuel. It is recommended that a water separator be installed in the storage tank outlet. **BE SURE** to properly discard unstable or contaminated diesel fuel and/or their containers when necessary.

ENGINE OIL

Use the appropriate oil viscosity based on the expected air temperature range during the period between recommended oil changes. Operating outside of these recommended oil air temperature ranges may cause premature engine failure.

The following John Deere oils are **PREFERRED:**

- **PLUS–50®—SAE 15W-40;**
- **TORQ–GARD SUPREME®—SAE 5W-30**.
- **TORQ–GARD SUPREME®—SAE 15W-40;**
- **UNI–GARD™—SAE 15W-40;**
- **UNI–GARD™—SAE 5W-30.**

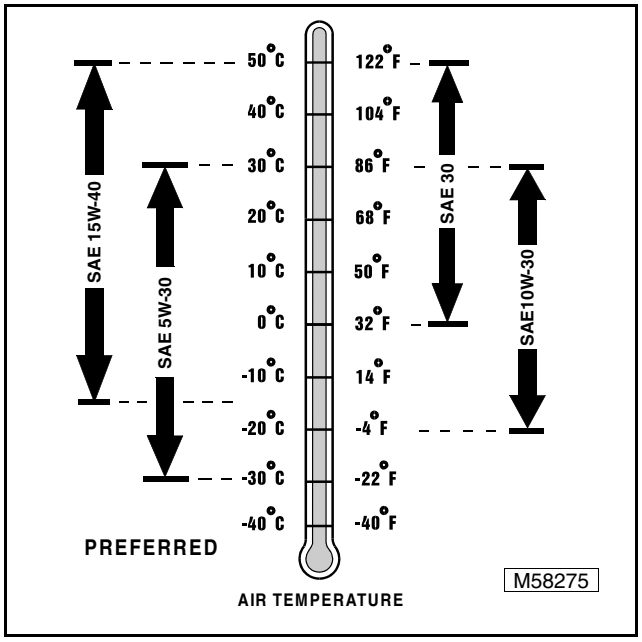
The following John Deere oils are **also recommended**, based on their specified temperature range:

- **TURF–GARD®—SAE 10W-30;**
- **PLUS–4®—SAE 10W-30;**
- **TORQ–GARD SUPREME®—SAE 30.**
- **UNI–GARD™—SAE 10W-30;**
- **UNI–GARD™—SAE 30.**

Other oils may be used if above John Deere oils are not available, provided they meet one of the following specifications:

- SAE 15W-40—API Service Classification CF–4 or higher;
- SAE 5W-30—API Service Classification CC or higher;
- SAE 10W-30—API Service Classification CF or higher;
- SAE 30—API Service Classification CF or higher.
- CCMC Specification D4 or Mercedes Benz MB228.1 or higher.

IMPORTANT: If diesel fuel with sulfur content greater than 0.5% is used, reduce the service interval for oil and filter by 50%.



John Deere Dealers: You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX,ENOIL in JDS–G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lubrication Sales Manual PI7032.

BREAK–IN ENGINE OIL

IMPORTANT: ONLY use this specified break-in oil in rebuilt or remanufactured engines for the first 100 hours (maximum) of operation. DO NOT use PLUS–50®, SAE 15W40 oil, oils meeting specifications API CG–4, API CF–4, or CCMC Specifications, these oils will not allow rebuilt or remanufactured engines to break-in properly.

The following John Deere oil is **PREFERRED**:

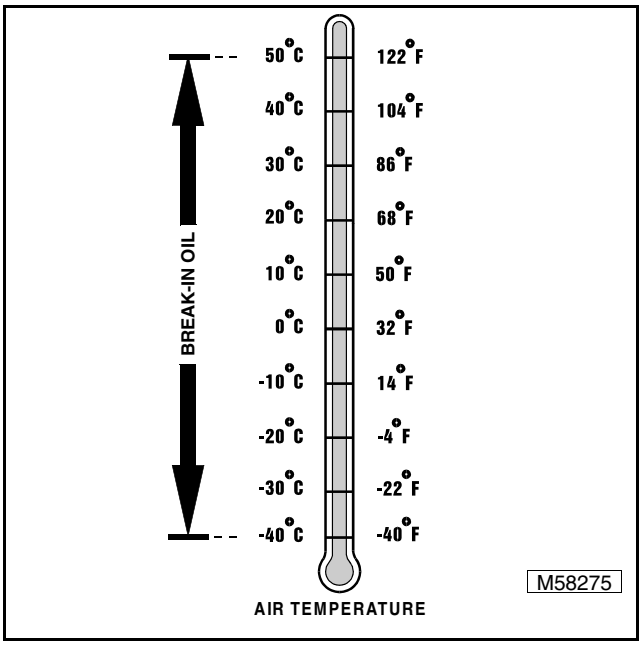
- **BREAK–IN ENGINE OIL**.

John Deere BREAK–IN ENGINE OIL is formulated with special additives for aluminum and cast iron type engines to allow the power cylinder components (pistons, rings, and liners as well) to “wear-in” while protecting other engine components, valve train and gears, from abnormal wear. Engine rebuild instructions should be followed closely to determine if special requirements are necessary.

John Deere BREAK–IN ENGINE OIL is also recommended for non-John Deere engines, both aluminum and cast iron types.

If this preferred John Deere oil is not available, use a break-in engine oil meeting the following specification during the first 100 hours of operation:

- API Service Classification CE or higher.
- CCMC Specification D4 or higher.



IMPORTANT: After the break-in period, use the John Deere oil that is recommended for this engine.

John Deere Dealers: You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX,ENOIL4 in JDS–G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lubrication Sales Manual PI7032.

TRANSMISSION & HYDRAULIC OIL

The same type of oil is recommended for all transmissions in the 45, 46, 4700 tractors. Use the appropriate oil viscosity based on these air temperature ranges. Operating outside of these recommended oil air temperature ranges may cause premature hydrostatic transmission or hydraulic system failures.

IMPORTANT: Mixing of LOW VISCOSITY HY–GARD® and HY–GARD® oils is permitted. DO NOT mix any other oils in this transmission. DO NOT use engine oil or "Type F" (Red) Automatic Transmission Fluid in this transmission.

The following John Deere transmission and hydraulic oil is **PREFERRED**:

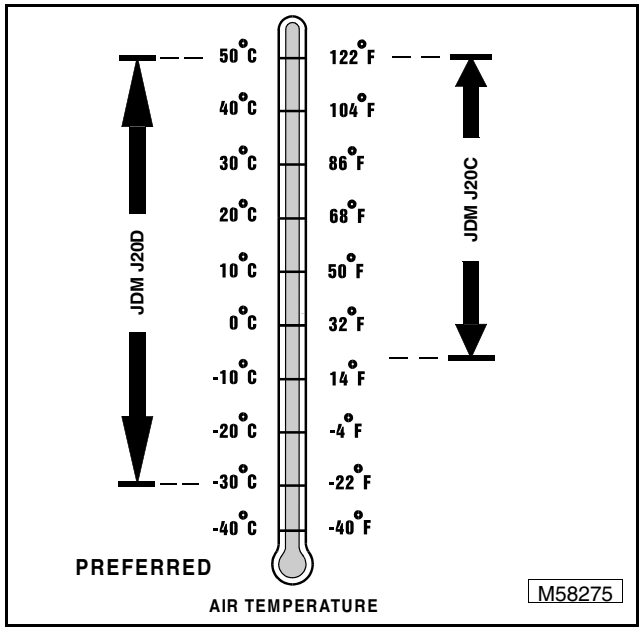
- **LOW VISCOSITY HY–GARD®—JDM J20D**.

The following John Deere oil is **also recommended** if above preferred oil is not available:

- **HY–GARD®—JDM J20C.**

Other oils may be used if above recommended John Deere oils are not available, provided they meet one of the following specifications:

- John Deere Standard JDM J20D;
- John Deere Standard JDM C.



John Deere Dealers: You may want to cross-reference the following publications to recommend the proper oil for your customers:

- Module DX,ANTI in JDS–G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lubrication Sales Manual PI7032.

CHASSIS GREASE

IMPORTANT: ONLY use a quality grease in this application. DO NOT mix any other greases in this application. DO NOT use any BIO–GREASE in this application.

The following John Deere greases are **PREFERRED**:

- **MOLY HIGH-TEMPERATURE EP GREASE®**—JDM J25C, NLGI Grade 2;
- **HIGH-TEMPERATURE EP GREASE®**—JDM J13E4, NLGI Grade 2.
- GREASE–GARD™—JDM J25C, NLGI Grade 2.

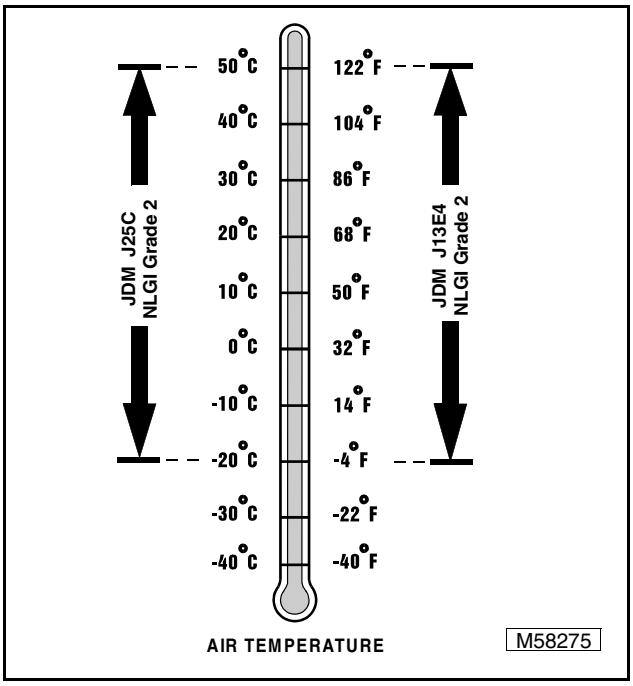
Other greases may be used if above preferred John Deere greases are not available, provided they meet one of the following specifications:

- John Deere Standard JDM J25C, NLGI Grade 2;
- John Deere Standard JDM J13E4, NLGI Grade 2.

IMPORTANT: If minimum air temperature should fall below -10 °C (14 °F), the grease must be heated to at least five degrees above the lower limit before start-up or components may be damaged.

John Deere Dealers: You may want to cross-reference the following publications to recommend the proper grease for your customers:

- Module DX,GREA1 in JDS–G135;
- Section 530, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- the Lubrication Sales Manual PI7032.



ALTERNATIVE LUBRICANTS

Conditions in certain geographical areas outside the United States and Canada may require different lubricant recommendations than the ones printed in this technical manual or the operator's manual. Consult with your John Deere Dealer, or Sales Branch, to obtain the alternative lubricant recommendations.

IMPORTANT: Use of alternative lubricants could cause reduced life of the component.

If alternative lubricants are to be used, it is recommended that the factory fill be thoroughly removed before switching to any alternative lubricant.

SYNTHETIC LUBRICANTS

Synthetic lubricants may be used in John Deere equipment if they meet the applicable performance requirements (industry classification and/or military specification) as shown in this manual.

The recommended temperature limits and service or lubricant change intervals should be maintained as shown in the operator's manual, unless otherwise stated on lubricant label.

Avoid mixing different brands, grades, or types of oil. Oil manufacturers blend additives in their oils to meet certain specifications and performance requirements. Mixing different oils can interfere with the proper functioning of these additives and degrade lubricant performance.

LUBRICANT STORAGE

All machines operate at top efficiency only when clean lubricants are used. Use clean storage containers to handle all lubricants. Store them in an area protected from dust, moisture, and other contamination. Store drums on their sides. Make sure all containers are properly marked as to their contents. Dispose of all old, used containers and their contents properly.

MIXING OF LUBRICANTS

In general, avoid mixing different brands or types of lubricants. Manufacturers blend additives in their lubricants to meet certain specifications and performance requirements. Mixing different lubricants can interfere with the proper functioning of these additives and lubricant properties which will downgrade their intended specified performance.

OIL FILTERS

IMPORTANT: Filtration of oils is critical to proper lubrication performance. Always change filters regularly.

The following John Deere oil filters are PREFERRED:

- AUTOMOTIVE AND LIGHT TRUCK ENGINE OIL FILTERS.

Most John Deere filters contain pressure relief and anti-drainback valves for better engine protection.

Other oil filters may be used if above recommended John Deere oil filters are not available, provided they meet the following specification:

- ASTB Tested In Accordance With SAE J806.

John Deere Dealers: You may want to cross-reference the following publications to recommend the proper oil filter for your customers:

- Module DX,FILT in JDS–G135;
- Section 540, Lubricants & Hydraulics, of the John Deere Merchandise Sales Guide;
- Lawn & Grounds Care Tune-Up Guide PI672.

COOLANT

The engine cooling system when filled with a proper dilution mixture of antifreeze and deionized or distilled water provides year-round protection against corrosion, cylinder or liner pitting, and winter freeze protection down to –37 °C (–34 °F).

The following John Deere coolant is **PREFERRED:**

- **PRE-DILUTED DIESEL ENGINE ANTIFREEZE/ SUMMER COOLANT™ (TY16036)**.
- **COOL–GARD COOLANT CONCENTRATE™.**

This coolant satisfies specifications for “Automobile and Light Duty Engine Service” and is safe for use in equipment, including aluminum block gasoline engines and cooling systems.

The above preferred pre-diluted antifreeze provides:

- adequate heat transfer
- corrosion-resistant chemicals for the cooling system
- compatibility with cooling system hose and seal material
- protection during extreme cold and extreme hot weather operations
- chemically pure water for better service life
- compliance with ASTM D4656 (JDM H24C2) specifications

If above preferred pre-diluted coolant is not available, the following John Deere concentrate is **recommended**:

- DIESEL ENGINE ANTIFREEZE/SUMMER COOLANT CONCENTRATE™ (TY16034).

If either of above recommended engine coolants are available use any Automobile and Light Duty Engine Service **ethylene glycol base coolant**, meeting the following specification:

- ASTM D3306 (JDM H24C1).

Read container label completely before using and follow instructions as stated.

IMPORTANT: To prevent engine damage, DO NOT use pure antifreeze or less than a 50% antifreeze mixture in the cooling system. DO NOT mix or add any additives/conditioners to the cooling system in equipment. Water used to dilute engine coolant concentrate must be of high quality—clean, clear, potable water (low in chloride and hardness–Table 1) is generally acceptable. DO NOT use salt water. Deionized or distilled water is ideal to use. Coolant that is not mixed to these specified levels and water purity can cause excessive scale, sludge deposits, and increased corrosion potential.

Table 1: Water Quality

Property	Requirements
Total Solids, Maximum	340 ppm (20 grns/gal)
Total Hardness, Max.	170 ppm (10 grns/gal)
Chloride (as Cl), Max.	40 ppm (2.5 grns/gal)
Sulfate (as SO_4), Max.	100 ppm (5.8 grns/gal)

Mix 50 percent antifreeze concentrate with 50 percent distilled or deionized water. This mixture and the pre-diluted mixture (TY16036) will protect the cooling system down to -37 °C (-34 °F) and up to 108 °C (226 °F).

Certain geographical areas may require lower air temperature protection. See the label on your antifreeze container or consult your John Deere dealer to obtain the latest information and recommendations.

COOLANT DRAIN INTERVAL

When using **John Deere Pre-Diluted (TY16036)** Automobile and Light Duty Engine Service coolants, drain and flush the cooling system and refill with fresh coolant mixture every **36 months or 3,000 hours** of operation, whichever comes first.

When using **John Deere Concentrate (TY16034)** Automobile and Light Duty Engine Service coolants or **John Deere Cool-Gard Coolant Concentrate** for Automobile and Light Duty Engine Service, drain and flush the cooling system and refill with fresh coolant mixture every **24 months or 2,000 hours** of operation, whichever comes first.

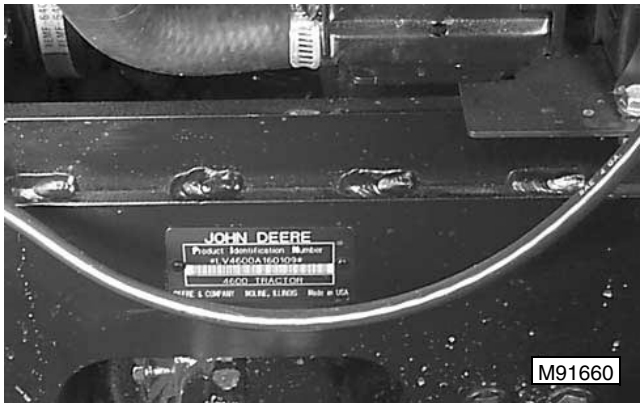
If above John Deere Automobile and Light Duty Engine Service coolants **are not** being used; drain, flush, and refill the cooling system according to instructions found on product container or in equipment operator's manual or technical manual.

PRODUCT IDENTIFICATION LOCATIONS

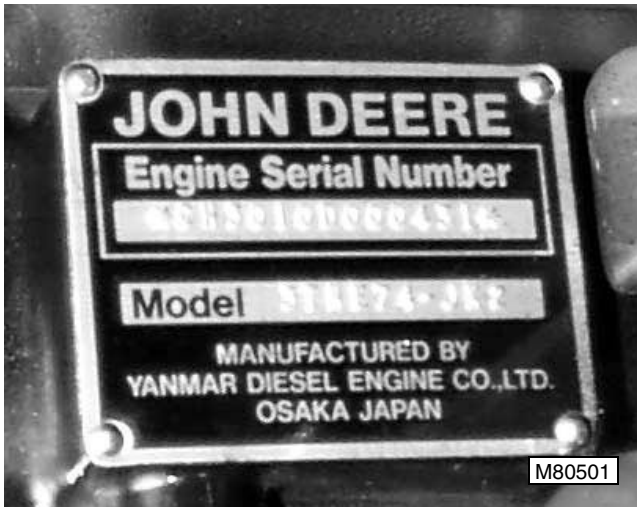
When ordering parts or submitting a warranty claim, it is IMPORTANT that you include the product identification number, and the component product identification numbers.

The location of the product identification numbers and component product identification numbers are shown.

PRODUCT IDENTIFICATION NUMBER



ENGINE PRODUCT IDENTIFICATION NUMBER



CONTENTS

SPECIFICATIONS

GENERAL SPECIFICATIONS - 4500, 4600, 4700

NOTE: Specifications without model designation are the same for all tractors.

Make	Yanmar
Model	Refer to Specification Section for Models
Type	4-cycle Diesel
Output Power	
Model 4500 @ 2600 RPM	29.1 kW (39 hp)
Model 4600 @ 2600 RPM	32.1 kW (43 hp)
Model 4700 @ 2600 RPM	35.8 kW (48 hp)
Torque (at rated speed)	
Model 4500 @ 2600 RPM	99.9 N•m (73.7 lb-ft)
Model 4600 @ 2600 RPM	106.7 N•m (78.7 lb-ft)
Model 4700 @ 2600 RPM	117 N•m (86.3 lb-ft)
Torque (maximum)	
Model 4500 @ 1700 RPM	124.9 N•m (92.1 lb-ft)
Model 4600 @ 1700 RPM	133.3 N•m (98.3 lb-ft)
Model 4700 @ 1700 RPM	144.2 N•m (106.4 lb-ft)
Cylinders	4
Bore 4500, 4600	84 mm (3.31 in.)
Bore 4700	88 mm (3.46 in.)
Stroke	90 mm (3.54 in.)
Displacement 4500, 4600	1.995 L (121.7 cu in.)
Displacement 4700	2.189 L (133.6 cu in.)
Firing Order	1—3—4—2
Direction of Rotation	Counterclockwise (viewed from flywheel)
Combustion System	Direct Injection Type
Compression Ratio	18 to 1
Cooling	Liquid
Oil Capacity	Approximately 4.81 L (5.08 qt)
Governor	Centrifugal
Low Idle	950 ± 50 rpm

REPAIR SPECIFICATIONS

Valve Train

Rocker Arm Shaft OD	
Standard	15.97 - 15.98 mm (0.629 - 0.629 in.)
Wear Limit	15.95 mm (0.628 in.)
Rocker Arm ID	
Standard	16.00 - 16.02 mm (0.630 - 0.631 in.)
Wear Limit	16.09 mm (0.633 in.)
Rocker Arm and Shaft Support Clearance	
Standard	0.02 - 0.05 mm (0.001 - 0.002 in.)
Wear Limit	0.14 mm (0.006 in.)
Push Rod Bend	0.0 - 0.03 mm (0.0 - 0.001 in.)

Cylinder Head and Valves

Cylinder Head Distortion	
Standard	0.0 - 0.05 mm (0.0 - 0.002 in.)
Wear Limit	0.15 mm (0.006 in.)

Intake Valve Seat Width (Non-Removable)
- Standard . . . . . 1.07 - 1.24 mm (0.042 - 0.049 in.)
- Wear Limit . . . . . 1.74 mm (0.069 in.)

Exhaust Valve Seat Width (Non-Removable)
- Standard . . . . . 1.24 - 1.45 mm (0.049 - 0.057 in.)
- Wear Limit . . . . . 1.94 mm (0.076 in.)

Valve Stem OD
- Intake Valve . . . . . 7.96 - 7.98 mm (0.313 - 0.314 in.)
- Exhaust Valve . . . . . 7.96 - 7.97 mm (0.313 - 0.314 in.)
- Wear Limit . . . . . 7.90 mm (0.311 in.)

Valve Head Thickness
- Intake . . . . . 1.24 - 1.44 mm (0.049 - 0.057 in.)
- Exhaust . . . . . 1.35 - 1.55 mm (0.053 - 0.061in.)
- Wear Limit . . . . . 0.50 mm (0.020 in.)

Valve Recession
- Standard . . . . . 0.31 - 0.51 mm (0.012 - 0.020 in.)
- Wear Limit . . . . . 1.00 mm (0.039 in.)

Valve Guide Stem-To-Guide Oil Clearance:
- Intake . . . . . 0.04 - 0.07 mm (0.001 - 0.003 in.)
- Exhaust . . . . . 0.05 - 0.08 mm (0.002 - 0.003 in.)
- Wear Limit . . . . . 0.20 mm (0.008 in.)

Valve Guide ID
- Intake . . . . . 8.01 - 8.03 (0.315 - 0.316 in.)
- Exhaust . . . . . 8.02 - 8.03 (0.316 - 0.316 in.)
- Wear Limit . . . . . 8.10 mm (0.319 in.)

Valve Guide Projection . . . . . .15 mm (0.591 in.)

Valve Springs Spring Free Length . . . . . .42 mm (1.654 in.)

Maximum Spring Inclination . . . . . 1.10 mm (0.044 in.)

Valve Spring Tension (Measured With Spring
- Compressed 1.0 mm (0.039) . . . . . 2.36 - 3.10 kg (5.20 - 6.83 lbs.)

Valve Seat Surface Angle
- Exhaust Valve . . . . . 45°
- Intake Valve . . . . . 30°

Valve Timing
- Intake Valve
  - Opens . . . . . 10° - 20° BTDC
  - Closes . . . . . 40° - 50° ABDC
- Exhaust Valve
  - Opens . . . . . 51° - 61° BBDC
  - Closes . . . . . 13° - 23° ATDC

Piston-to-Cylinder Head Clearance . . . . . 0.66 - 0.78 mm (0.026 - 0.031 in.)

Connecting Rod

Large End Bearing ID . . . . . 51 - 51.01mm (2.008 - 2.008in.)

Oil Clearance . . . . . 0.04 - 0.07 mm (0.002 - 0.003 in.)

Piston Rings

1st Compression Piston Ring
- Piston Groove Width . . . . . 2.07 - 2.08 mm (0.081 - 0.082 in.)
- Ring Width . . . . . 1.97 - 1.99 mm (0.078 - 0.078 in.)
- Minimum Side Clearance . . . . . 0.08 - 0.11 mm (0.003 - 0.004 in.)

2nd Compression Piston Ring
- Piston Groove Width . . . . . 2.04 - 2.05 mm (0.080 - 0.081 in.)
- Ring Width . . . . . 1.97 - 1.99 mm (0.078 - 0.078 in.)
- Minimum Side Clearance . . . . . 0.05 - 0.08 mm (0.002 - 0.003 in.)

Oil Control Piston Ring
- Piston Groove Width . . . . . 4.02 - 4.03 mm (0.158 - 0.159 in.)
- Ring Width . . . . . 3.97 - 3.99 mm (0.156 - 0.157 in.)
- Minimum Side Clearance . . . . . 0.03 - 0.06 mm (0.001 - 0.002 in.)