

Product: John Deere 647-657-667 QuickTrak Service Repair Technical Manual

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JOHN DEERE
WORLDWIDE COMMERCIAL & CONSUMER
EQUIPMENT DIVISION

QuickTrak
647, 657 and 667

TM2042 June 2002

TECHNICAL MANUAL



JOHN DEERE

North American Version
Litho in U.S.A.

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INTRODUCTION

Manual Description

This technical manual is written for an experienced technician and contains sections that are specifically for this product. It is a part of a total product support program.

The manual is organized so that all the information on a particular system is kept together. The order of grouping is as follows:

- Table of Contents
- Specifications
- General Information
- Identification Numbers
- Tools and Materials
- Component Location
- Schematics and Harnesses
- Theory of Operation
- Operation and Diagnostics
- Diagnostics
- Tests and Adjustments
- Repair
- Other

NOTE: Depending on the particular section or system being covered, not all of the above groups may be used.

The bleed tabs for the pages of each section will align with the sections listed on this page. Page numbering is consecutive from the beginning of the Safety section through the last section.

We appreciate your input on this manual. If you find any errors or want to comment on the layout of the manual please contact us.

Safety

Specifications and Information

Engine

Electrical

Hydrostatic Power Train

Brakes

Attachments

Miscellaneous

All information, illustrations and specifications in this manual are based on the latest information at the time of publication. The right is reserved to make changes at any time without notice.

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Consumer Equipment Division
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SAFETY

Recognize Safety Information



MIF

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

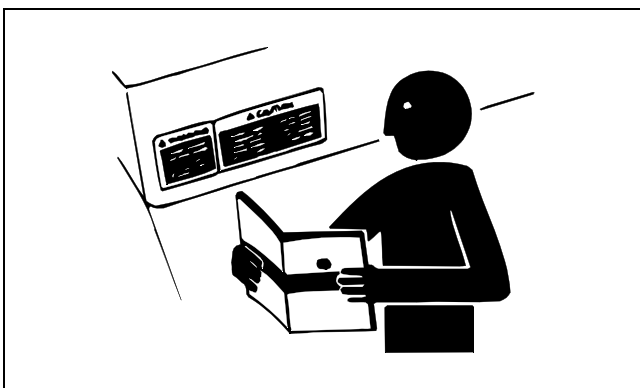
Follow recommended precautions and safe servicing practices.

Understand Signal Words

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

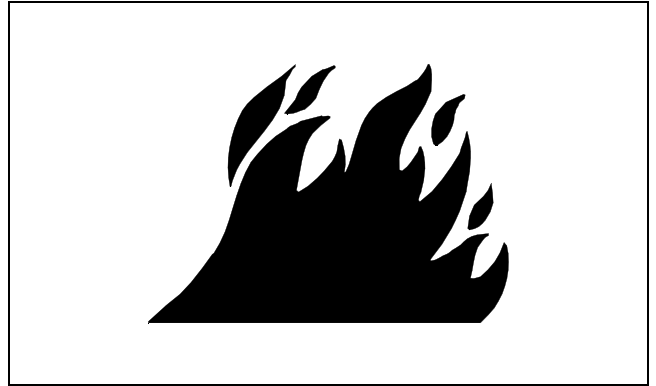
Replace Safety Signs



MIF

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.

Be Prepared for Emergencies



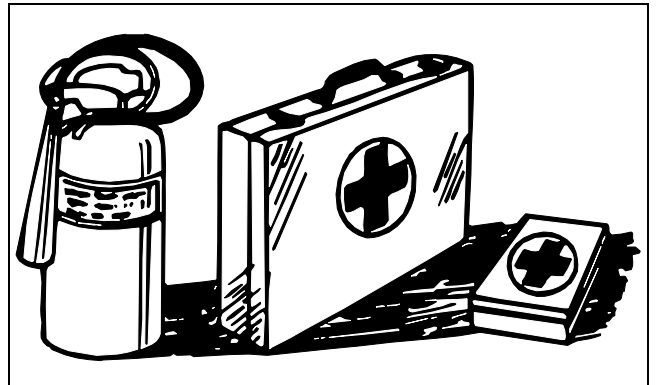
MIF

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



MIF

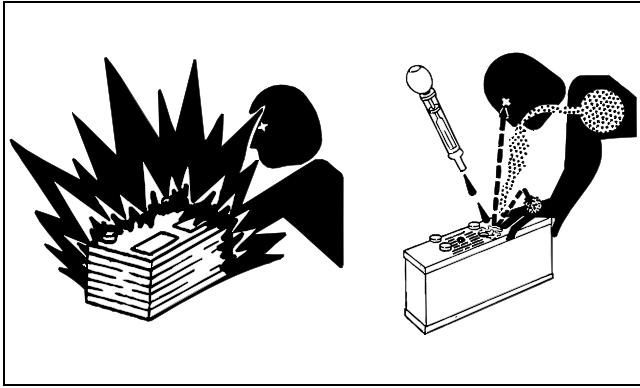
Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.

SAFETY

Prevent Battery Explosions



MIF

- Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.
- Never check battery charge by placing a metal object across the posts. Use a voltmeter or hydrometer.
- Do not charge a frozen battery; it may explode. Warm battery to 16°C (60°F).

Prevent Acid Burns

- Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.
- **Avoid acid burns by:**
 - a. Filling batteries in a well-ventilated area.
 - b. Wearing eye protection and rubber gloves.
 - c. Avoiding breathing fumes when electrolyte is added.
 - d. Avoiding spilling or dripping electrolyte.
 - e. Using proper jump start procedure.
- **If you spill acid on yourself:**
 - a. Flush your skin with water.
 - b. Apply baking soda or lime to help neutralize the acid.
 - c. Flush your eyes with water for 10-15 minutes.
 - d. Get medical attention immediately.
- **If acid is swallowed:**
 - a. Drink large amounts of water or milk.
 - b. Then drink milk of magnesia, beaten eggs, or vegetable oil.
 - c. Get medical attention immediately.

Avoid High-Pressure Fluids



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Escaping fluid under pressure can penetrate the skin causing serious injury. Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Search for leaks with a piece of cardboard. Protect hands and body from high-pressure fluids.

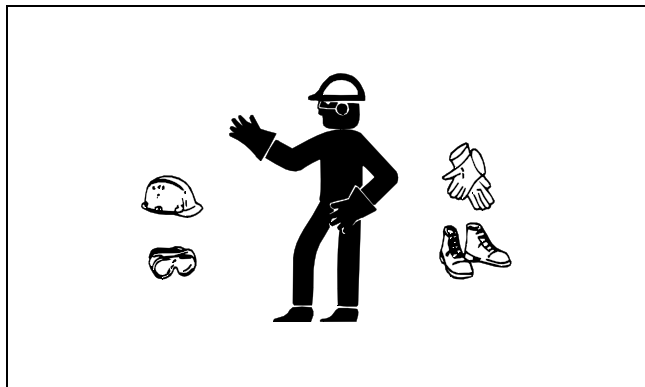
If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A. Information may be obtained in the United States and Canada only by calling 1-800-822-8262.

Avoid Heating Near Pressurized Fluid Lines

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.

SAFETY

Wear Protective Clothing



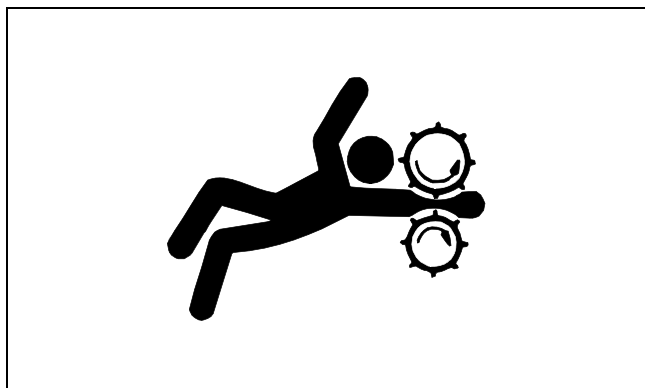
MIF

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing. Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.

Service Machines Safely



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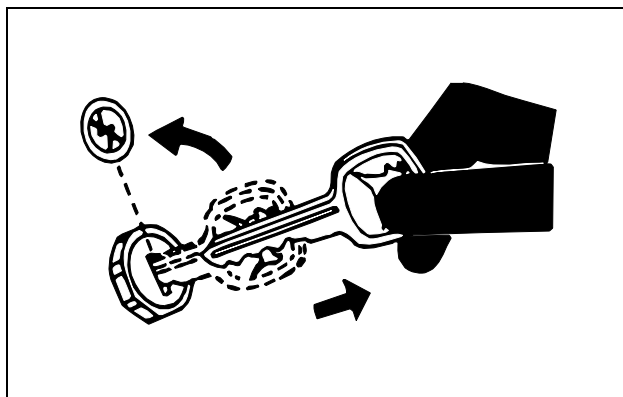
Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.

Use Proper Tools

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards. Use power tools only to loosen threaded parts and fasteners. For loosening and tightening hardware, use the correct size tools. **DO NOT** use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches. Use only service parts meeting John Deere specifications.

Park Machine Safely

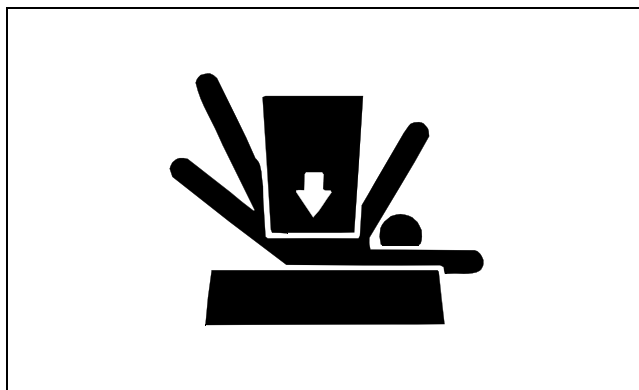


MIF

Before working on the machine:

1. Lower all equipment to the ground.
2. Stop the engine and remove the key.
3. Disconnect the battery ground strap.
4. Hang a "DO NOT OPERATE" tag in operator station.

Support Machine Properly and Use Proper Lifting Equipment



MIF

If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack.

SAFETY

Follow recommended procedures in this manual.

Lifting heavy components incorrectly can cause severe injury or machine damage. Follow recommended procedure for removal and installation of components in the manual.

Work in Clean Area

Before starting a job:

1. Clean work area and machine.
2. Make sure you have all necessary tools to do your job.
3. Have the right parts on hand.
4. Read all instructions thoroughly; do not attempt shortcuts.

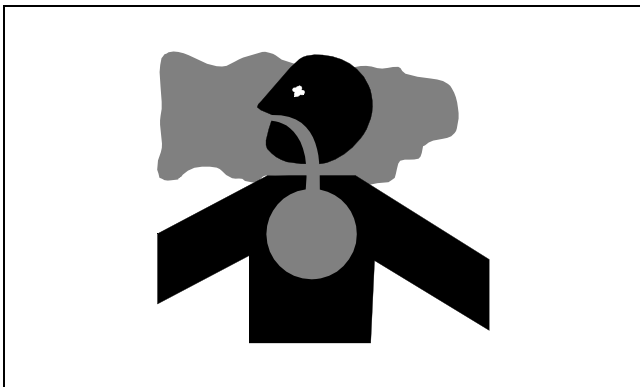
Using High Pressure Washers

Directing pressurized water at electronic/electrical components or connectors, bearings, hydraulic seals, fuel injection pumps or other sensitive parts and components may cause product malfunctions. Reduce pressure and spray at a 45 to 90 degree angle.

Illuminate Work Area Safely

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.

Work In Ventilated Area



MIF

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.

WARNING: California Proposition 65 Warning

Gasoline engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Remove Paint Before Welding or Heating

Avoid potentially toxic fumes and dust. Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch. Do all work outside or in a well ventilated area. Dispose of paint and solvent properly. Remove paint before welding or heating: If you sand or grind paint, avoid breathing the dust. Wear an approved respirator. If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

Avoid Harmful Asbestos Dust

Avoid breathing dust that may be generated when handling components containing asbestos fibers. Inhaled asbestos fibers may cause lung cancer.

Components in products that may contain asbestos fibers are brake pads, brake band and lining assemblies, clutch plates, and some gaskets. The asbestos used in these components is usually found in a resin or sealed in some way. Normal handling is not hazardous as long as airborne dust containing asbestos is not generated.

Avoid creating dust. Never use compressed air for cleaning. Avoid brushing or grinding material containing asbestos. When servicing, wear an approved respirator. A special vacuum cleaner is recommended to clean asbestos. If not available, apply a mist of oil or water on the material containing asbestos. Keep bystanders away from the area.

SAFETY

Service Tires Safely

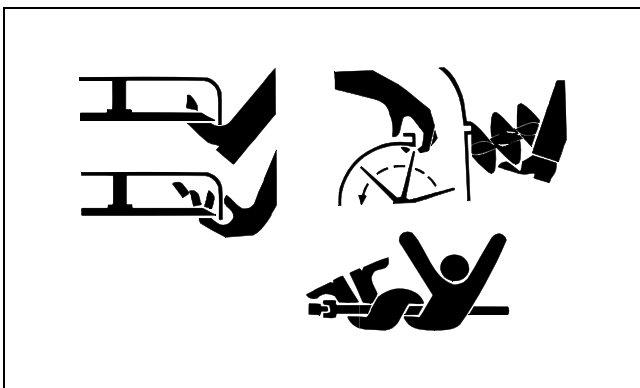


MIF

Explosive separation of a tire and rim parts can cause serious injury or death.

- Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.
- Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.
- When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.
- Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.

Avoid Injury From Rotating Blades, Augers and PTO Shafts

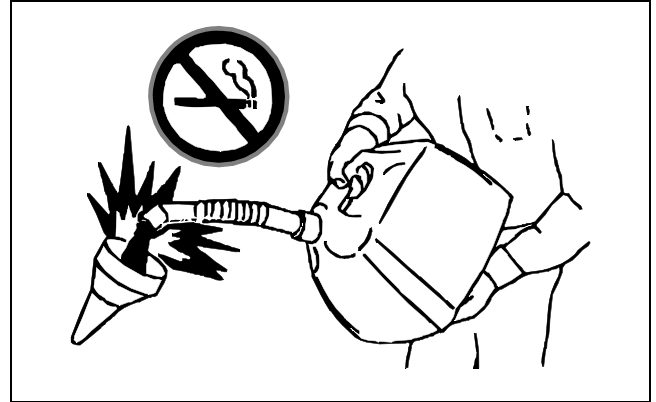


MIF

Keep hands and feet away while machine is running. Shut off power to service, lubricate or remove mower blades, augers or PTO shafts.

Handling Fuel Safely

Fuel and fuel vapors are highly flammable:



MIF

- Do not refuel machine while you smoke, when machine is near an open flame or sparks, or when engine is running. Stop engine and allow to cool before filling.
- Never remove the fuel cap or add fuel with the engine running.
- Never fill fuel tank or drain fuel from a machine in an enclosed area. Fill fuel tank outdoors.
- Prevent fires. Clean up spilled fuel immediately.
- Do not store machine with fuel in tank in a building where fumes may reach an open flame or spark.
- Prevent fire and explosion caused by static electric discharge. Use only non-metal, portable fuel containers approved by the Underwriter's Laboratory (U.L.) or the American Society for Testing & Materials (ASTM). If using a funnel, make sure it is plastic and has no screen or filter.



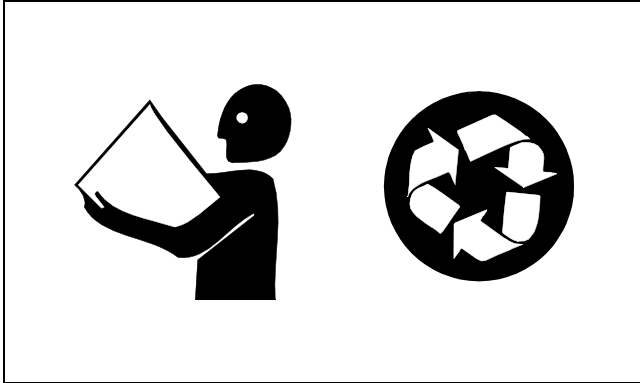
MIF

- Static electric discharge can ignite gasoline vapors in an ungrounded fuel container. Remove the fuel container from the bed of a vehicle or the trunk of a car and place on the ground away from the vehicle before filling. Keep nozzle in contact with container opening while filling.

SAFETY

- When practical, remove equipment from trailers or truck beds and refuel them on the ground. If this is not possible, use a portable, plastic fuel container to refuel equipment on a truck bed or trailer.
- For gasoline engines, do not use gas with methanol. Methanol is harmful to your health and to the environment.

Handle Chemical Products Safely



MIF

Direct exposure to hazardous chemicals can cause serious injury. Potentially hazardous chemicals used with John Deere equipment include such items as lubricants, coolants, paints, and adhesives.

A Material Safety Data Sheet (MSDS) provides specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques. Check the MSDS before you start any job using a hazardous chemical. That way you will know exactly what the risks are and how to do the job safely. Then follow procedures and recommended equipment.

Dispose of Waste Properly

Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries. Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them. Do not pour waste onto the ground, down a drain, or into any water source. Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.

Live With Safety



MIF

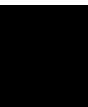
Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

GENERAL VEHICLE SPECIFICATIONS TABLE OF CONTENTS

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GENERAL VEHICLE SPECIFICATIONS TABLE OF CONTENTS



GENERAL VEHICLE SPECIFICATIONS SPECIFICATIONS

Specifications

Engine

Model 647

Make.....	Kawasaki
Type.....	Gasoline
Model.....	FH601V
Horsepower.....	14.2 kW (19 hp)
Displacement.....	675 cm ³ (41.2 cu in.)
Compression Ratio.....	8.1:1
Slow Idle Speed.....	1550 rpm
Fast Idle Speed.....	3600 rpm
Cylinders.....	2
Stroke/Cycle.....	4
Valves.....	Overhead Valves
Lubrication.....	Positive Displacement Pump
Oil Filter.....	Cartridge-Type, Full Flow
Crankcase Capacity (With Filter).....	1.6 L (1.7 qt)
Cooling System.....	Air Cooled
Air Cleaner.....	Paper Element with Foam Precleaner
Muffler.....	Horizontal Discharge Below Frame
Spark Plug Gap.....	0.75 mm (0.030 in.)
Spark Plug Torque.....	22 N•m (16 lb-ft)

Models 657 and 667

Make.....	Kawasaki
Type.....	Gasoline
Model.....	FH680V
Horsepower.....	17.1 kW (23.0 hp)
Displacement.....	675 cm ³ (41.2 cu in.)
Compression Ratio.....	8.1:1
Slow Idle Speed.....	1550 rpm
Fast Idle Speed.....	3400 rpm
Cylinders.....	2
Stroke/Cycle.....	4
Valves.....	Overhead Valves
Lubrication.....	Positive Displacement Pump
Oil Filter.....	Cartridge-Type, Full Flow
Crankcase Capacity (with Filter).....	1.6 L (1.7 qt)
Cooling System.....	Air Cooled
Air Cleaner.....	Paper Element with Foam Precleaner
Muffler.....	Horizontal Discharge Below Frame

GENERAL VEHICLE SPECIFICATIONS SPECIFICATIONS

Spark Plug Gap 0.75 mm (0.030 in.)
Spark Plug Torque 22 N•m (16 lb-ft)

Fuel System

Fuel Tank Location Right Side of Operator
Fuel Tank Capacity 22.7 L (6 gal)
Fuel Type (Minimum Octane) Unleaded, 87 Octane
Fuel Delivery Float-Type Side Draft Carburetor
Fuel Pump Vacuum Operated
Fuel Filter Replaceable In-Line

Electrical

Ignition Flywheel Magneto
Type of Starter Electric, Solenoid Shift
Charging System Flywheel Alternator

Battery

Voltage 12-volt
BCI group UL1
CCA Rating 340 Amps at -18°C (0°F)
Reserve Capacity 67 Minutes at 25 Amps
Specific Gravity (Minimum) 1.230 points
Load Test (Minimum) 255 amps for 15 seconds

Power Train

Type Hydrostatic Wheel Motor
Number of Speeds Variable
Pump Drive Belt
Controls Hand Levers
Hydraulic Reservoir Capacity (with Filter) 1.9 L (2 qt)
Hydraulic System Capacity 3.1 L (3.3 qt)

Travel Speed:

Forward 0 - 13.7 km/h (0 - 8.5 mph)
Reverse 0 - 6.2 km/h (0 - 4 mph)

Hydraulic Pump:

Make HydroGear
Model BDP-10A

Wheel Motor:

Make Parker
Model MF-12

GENERAL VEHICLE SPECIFICATIONS SPECIFICATIONS

Attachment Drive

Type V-Belt
Clutch Type Electric
Control Switch on Dash

Steering

TypeHydrostatic
Turning Radius Zero
ControlsHand Levers

Brakes

Main Hydraulic Resistance
Park Brake Tire Contact

Attachment Lift

Lift System Manual
Lift Lever LocationEach Side of Mower Deck
Number of Cutting Height Positions 7
Cutting Height Range 38 - 114 mm (1-1/2 - 4-1/2 in.)
Adjustment Increments 13 mm (1/2 in.)

Tires

Size-Front Caster Wheels 13 x 5-6
Size-Rear (Model 647) 20 x 8-8
Size-Rear (Models 657 and 667) 20 x 10-8
Pressure-Front 110 - 138 kPa (16 - 20 psi)
Pressure-Rear 69 - 97 kPa (10 - 14 psi)

Dimensions

Wheelbase 1.32 m (52 in.)
Overall Height 1.14 m (45 in.)
Overall Length (Model 647) 1.6 m (65.5 in.)
Overall Length (Models 657 and 667) 1.7 m (68.5 in.)

Overall Width:

48-Inch Deck with Chute Up 1.36 m (53.5 in.)
48-Inch Deck with Chute Down 1.57 m (62 in.)
54-Inch Deck with Chute Up 1.46 m (57.5 in.)
54-Inch Deck with Chute Down 1.73 m (68 in.)
60-Inch Deck with Chute Up 1.61 m (63.5 in.)
60-Inch Deck with Chute Down 1.88 m (74 in.)

GENERAL VEHICLE SPECIFICATIONS SPECIFICATIONS

Weight

Model 647 with 48-inch 7-Iron Deck	408 kg (899 lb)
Model 657 with 54-Inch 7-Iron Deck	424 kg (934 lb)
Model 667 with 60-inch 7-Iron Deck	433 kg (955 lb)

Mower Decks

48-Inch 7-Iron Mower Deck

Type	Rotary, Side Discharge
Number of Cutting Blades	3
Overall Cutting Width	1.2 m (48 in.)

54-Inch 7-Iron Mower Deck

Type	Rotary, Side Discharge
Number of Cutting Blades	3
Overall Cutting Width	1.4 m (54 in.)













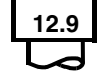












60-Inch 7-Iron Mower Deck

Type	Rotary, Side Discharge
Number of Cutting Blades	3
Overall Cutting Width	1.5 m (60 in.)

GENERAL VEHICLE SPECIFICATIONS FASTENER TORQUES

Fastener Torques

Metric Fastener Torque Values

Property Class and Head Markings	4.8   	8.8 9.8    	10.9  	12.9    
Property Class and Nut Markings	5   	10   	10   	12   

MIF (TS1163)

SIZE	Class 4.8		Class 8.8 or 9.8				Class 10.9				Class 12.9					
	Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a	
	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft
M6	4.8	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	109
M16	100	73	125	92	190	140	240	175	275	200	350	225	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M22	260	190	330	250	510	375	650	475	725	540	925	675	850	625	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1300	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

DO NOT use these hand torque values if a different torque value or tightening procedure is given for a specific

application. Torque values listed are for general use only and include a ±10% variance factor. Check tightness of

GENERAL VEHICLE SPECIFICATIONS FASTENER TORQUES

fasteners periodically. DO NOT use air powered wrenches.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same class. Make sure fastener threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

When bolt and nut combination fasteners are used, torque values should be applied to the NUT instead of the bolt head.

Tighten toothed or serrated-type lock nuts to the full torque value.









^a "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated (yellow dichromate - Specification JDS117) without any lubrication.

Reference: JDS-G200.

Metric Fastener Torque Value—Grade 7

Size	Steel or Gray Iron Torque		Aluminum Torque	
	N•m	lb-ft	N•m	lb-ft
M6	11	8	8	6
M8	24	18	19	14
M10	52	38	41	30
M12	88	65	70	52
M14	138	102	111	82
M16	224	165	179	132

Inch Fastener Torque Values

SAE Grade and Head Markings	1 or 2 ^b		5 5.1 5.2			8 8.2	
	No Marks 						
SAE Grade and Nut Markings	2 		5 			8 	

MIF (TS1162)

SIZE	Grade 1		Grade 2b				Grade 5, 5.1 or 5.2				Grade 8 or 8.2					
	Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a	
	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft	N•m	lb-ft
1/4	3.7	2.8	4.7	3.5	6	4.5	7.5	5.5	9.5	7	12	9	13.5	10	17	12.5
5/16	7.7	5.5	10	7	12	9	15	11	20	15	25	18	28	21	35	26
3/8	14	10	17	13	22	16	27	20	35	26	44	33	50	36	63	46
7/16	22	16	28	20	35	26	44	32	55	41	70	52	80	58	100	75
1/2	33	25	42	31	53	39	67	50	85	63	110	80	120	90	150	115
9/16	48	36	60	45	75	56	95	70	125	90	155	115	175	130	225	160
5/8	67	50	85	62	105	78	135	100	170	125	215	160	215	160	300	225
3/4	120	87	150	110	190	140	240	175	300	225	375	280	425	310	550	400
7/8	190	140	240	175	190	140	240	175	490	360	625	450	700	500	875	650
1	290	210	360	270	290	210	360	270	725	540	925	675	1050	750	1300	975

GENERAL VEHICLE SPECIFICATIONS FASTENER TORQUES

1-1/8	470	300	510	375	470	300	510	375	900	675	1150	850	1450	1075	1850	1350
1-1/4	570	425	725	530	570	425	725	530	1300	950	1650	1200	2050	1500	2600	1950
1-3/8	750	550	950	700	750	550	950	700	1700	1250	2150	1550	2700	2000	3400	2550
1-1/2	1000	725	1250	925	990	725	1250	930	2250	1650	2850	2100	3600	2650	4550	3350

DO NOT use these hand torque values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only and include a $\pm 10\%$ variance factor. Check tightness of fasteners periodically. DO NOT use air powered wrenches.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same grade. Make sure fastener threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

When bolt and nut combination fasteners are used, torque values should be applied to the NUT instead of the bolt head.

Tighten toothed or serrated-type lock nuts to the full torque

value.

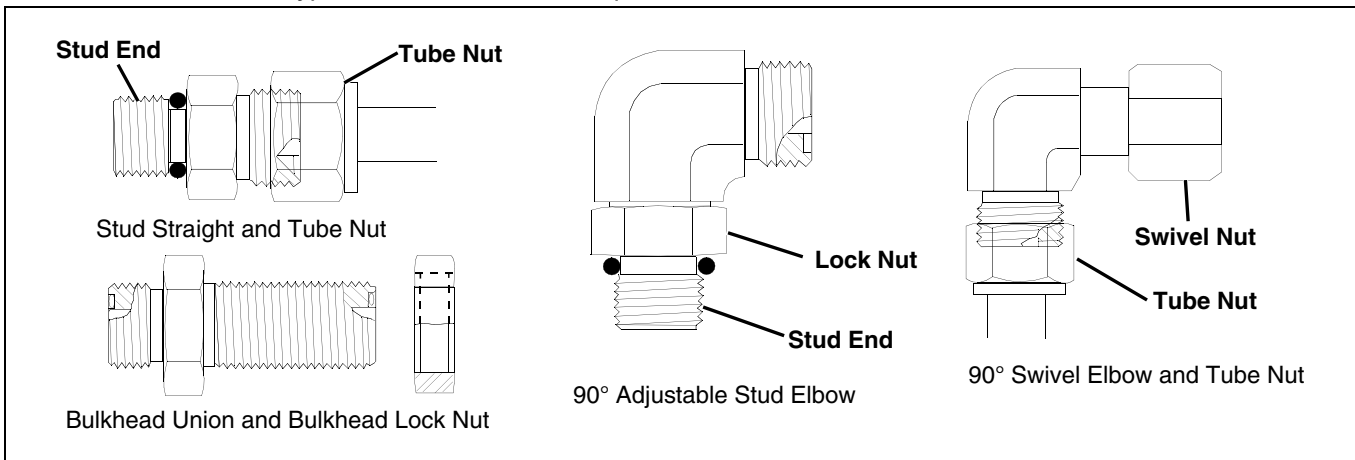
^a "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated (yellow dichromate - Specification JDS117) without any lubrication.

^b "Grade 2" applies for hex cap screws (not hex bolts) up to 152 mm (6-in.) long. "Grade 1" applies for hex cap screws over 152 mm (6-in.) long, and for all other types of bolts and screws of any length.

Reference: JDS-G200

Hydraulic Fitting Service Recommendations

Face Seal Fittings with Inch Stud End Torques



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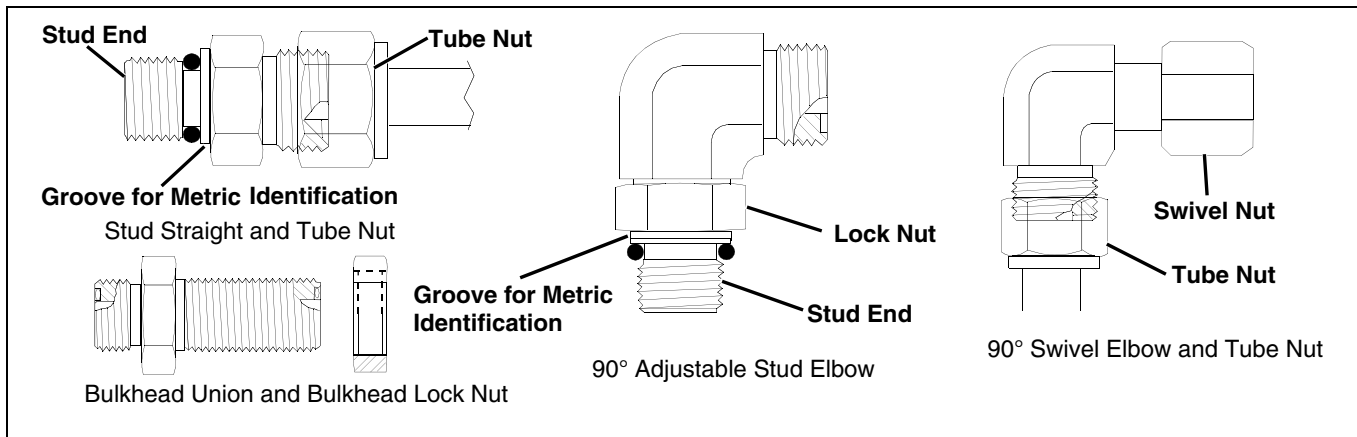
NOTE: Torque tolerance is + 15 - 20%.

Nominal Tube OD/Hose ID				Face Seal Tube/Hose End				O-Ring Stud Ends				
Metric Tube OD	Inch Tube OD			Thread Size	Tube Nut/ Swivel Nut Torque		Bulkhead Lock Nut Torque		Thread Size	Straight Fitting of Lock Nut Torque		
	mm	Dash Size	in.		mm	in.	N•m	lb-ft		N•m	lb-ft	in.
	-3	0.188	4.76							3/8-24	8	6

GENERAL VEHICLE SPECIFICATIONS FASTENER TORQUES

Nominal Tube OD/Hose ID				Face Seal Tube/Hose End					O-Ring Stud Ends		
Metric Tube OD	Inch Tube OD			Thread Size	Tube Nut/ Swivel Nut Torque		Bulkhead Lock Nut Torque		Thread Size	Straight Fitting of Lock Nut Torque	
	mm	Dash Size	in.		mm	in.	N•m	lb-ft		N•m	lb-ft
6	-4	0.250	6.35	9/16-18	16	12	12	9	7/16-20	12	9
8	-5	0.312	7.94						1/2-20	16	12
10	-6	0.375	9.52	11/16-16	24	18	24	18	9/16-18	24	18
12	-8	0.500	12.70	13/16-16	50	37	46	34	3/4-16	46	34
16	-10	0.625	15.88	1-14	69	51	62	46	7/8-14	62	46
	-12	0.750	19.05	1-3/16-12	102	75	102	75	1-1/16-12	102	75
22	-14	0.875	22.22	1-3/16-12	102	75	102	75	1-3/16-12	122	90
25	-16	1.000	25.40	1-7/16-12	142	105	142	105	1-5/16	142	105
32	-20	1.25	31.75	1-11/16-12	190	140	190	140	1-5/8-12	190	140
38	-24	1.50	38.10	2-12	217	160	217	160	1-7/8-12	217	160

Face Seal Fittings with Metric Stud End Torques



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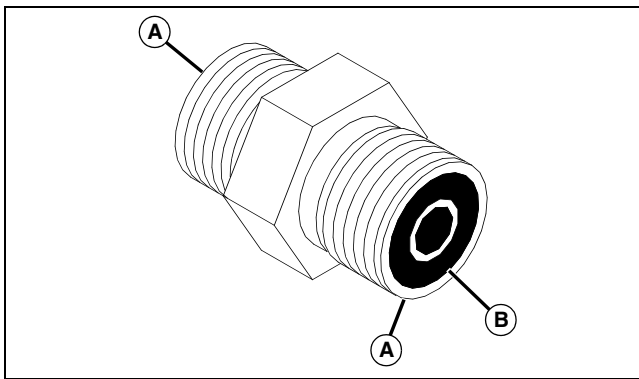
NOTE: Torque tolerance is + 15%.

GENERAL VEHICLE SPECIFICATIONS FASTENER TORQUES

Nominal Tube OD/Hose ID				Face Seal Tube/Hose End						O-Ring Stud Ends, Straight Fitting or Lock Nut					
Metric Tube OD	Inch Tube OD			Thread Size	Hex Size	Tube Nut/Swivel Nut Torque		Bulkhead Lock Nut Torque		Thread Size	Hex Size	Steel or Gray Iron Torque		Aluminum Torque	
	mm	Dash Size	in.			mm	in.	mm	N•m			lb-ft	N•m	lb-ft	mm
6	-4	0.250	6.35	9/16-18	17	16	12	12	9	M12x1.5	17	21	15.5	9	6.6
8	-5	0.312	7.94												
										M14x1.5	19	33	24	15	11
10	-6	0.375	9.52	11/16-16	22	24	18	24	18	M16x1.5	22	41	30	18	13
12	-8	0.500	12.70	13/16-16	24	50	37	46	34	M18x1.5	24	50	37	21	15
16	-10	0.625	15.88	1-14	30	69	51	62	46	M22x1.5	27	69	51	28	21
	-12	0.750	19.05	1-3/16-12	36	102	75	102	75	M27x2	32	102	75	46	34
22	-14	0.875	22.22	1-3/16-12	36	102	75	102	75	M30x2	36				
25	-16	1.000	25.40	1-7/16-12	41	142	105	142	105	M33x2	41	158	116	71	52
28										M38x2	46	176	130	79	58
32	-20	1.25	31.75	1-11/16-12	50	190	140	190	140	M42x2	50	190	140	85	63
38	-24	1.50	38.10	2-12	60	217	160	217	160	M48x2	55	217	160	98	72

O-Ring Seal Service Recommendations

O-Ring Face Seal Fittings



1. Inspect the fitting sealing surfaces (A). They must be free of dirt or defects.
2. Inspect the O-ring (B). It must be free of damage or defects.
3. Lubricate O-rings and install into groove using

petroleum jelly to hold in place.

4. Push O-ring into the groove with plenty of petroleum jelly so O-ring is not displaced during assembly.
5. Index angle fittings and tighten by hand-pressing joint together to ensure O-ring remains in place.

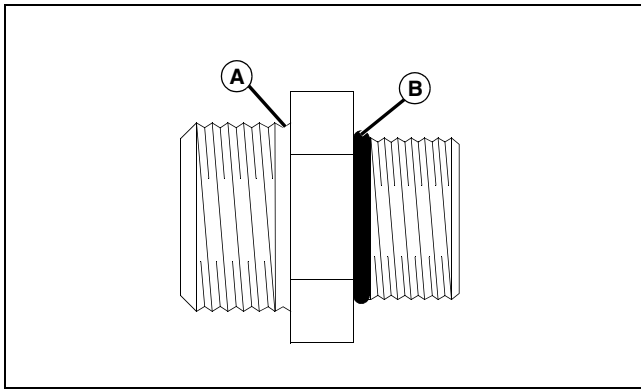
IMPORTANT: Avoid damage! DO NOT allow hoses or lines to twist when tightening fittings. Use two wrenches to tighten hose connections: one to hold the hose, and the other to tighten the swivel fitting.

6. Tighten fitting or nut to torque value shown on the chart per dash size stamped on the fitting. Do not allow hoses to twist when tightening fittings.

O-Ring Boss Fittings

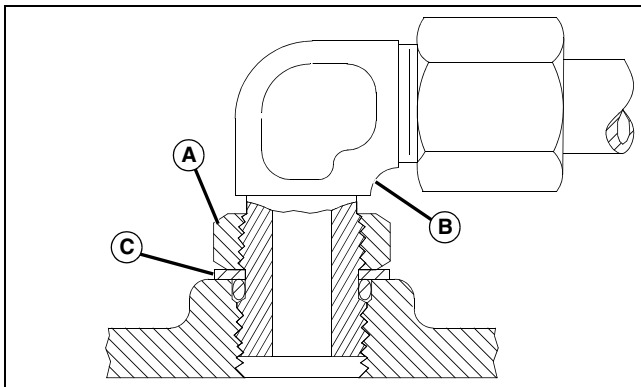
1. Inspect O-ring boss seat. It must be free of dirt and defects. If repeated leaks occur, inspect for defects with a magnifying glass. Some raised defects can be removed with a slip stone.

GENERAL VEHICLE SPECIFICATIONS FASTENER TORQUES



MIF

2. Put hydraulic oil or petroleum jelly on the O-ring (B). Place electrical tape over the threads to protect O-ring from nicks. Slide O-ring over the tape and into the groove (A) of fitting. Remove tape.



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3. For angle fittings (B), loosen special nut (A) and push special washer (C) against threads so O-ring can be installed into the groove of fitting.
4. Turn fitting into the boss by hand until special washer or washer face (straight fitting) contacts boss face and O-ring is squeezed into its seat.
5. To position angle fittings, turn the fitting counter-clockwise a maximum of one turn.
6. Tighten straight fittings to torque value shown on chart. For angle fittings, tighten the special nut to value shown in the chart while holding body of fitting with a wrench.

Straight Fitting or Special Nut Torque

Thread Size	Torque ^a		Number of Flats ^b
	N•m	lb-ft	
3/8-24 UNF	8	(6)	2
7/16-20 UNF	12	(9)	2
1/2-20 UNF	16	(12)	2

Thread Size	Torque ^a		Number of Flats ^b
	N•m	lb-ft	
9/16-18 UNF	24	(18)	2
3/4-16 UNF	46	(34)	2
7/8-14 UNF	62	(46)	1-1/2
1-1/16-12 UN	102	(75)	1
1-3/16-12 UN	122	(90)	1
1-5/16-12 UN	142	(105)	3/4
1-5/8-12 UN	190	(140)	3/4
1-7/8-12 UN	217	(160)	1/2

a. Torque tolerance is ± 10 percent.

b. To be used if a torque wrench cannot be used. After tightening fitting by hand, put a mark on nut or boss; then tighten special nut or straight fitting the number of flats shown.

GENERAL VEHICLE SPECIFICATIONS GASOLINE

Gasoline

4-Cycle Engines - North America



CAUTION: Avoid injury! Gasoline is HIGHLY FLAMMABLE, handle it with care.

DO NOT refuel machine while:

- indoors, always fill gas tank outdoors;
- machine is near an open flame or sparks;
- engine is running, **STOP** engine;
- engine is hot, allow it to cool sufficiently first;
- smoking.

Help prevent fires:

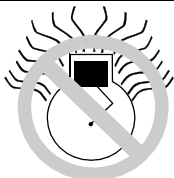
- fill gas tank to bottom of filler neck only;
- be sure fill cap is tight after fueling;
- clean up any gas spills **IMMEDIATELY**;
- keep machine clean and in good repair, free of excess grease, oil, debris, and faulty or damaged parts;
- any storage of machines with gas left in tank should be in an area that is well ventilated to prevent possible igniting of fumes by an open flame or spark, this includes any appliance with a pilot light.

To prevent fire or explosion caused by STATIC ELECTRIC DISCHARGE during fueling:

- **ONLY** use a clean, approved **POLYETHYLENE PLASTIC** fuel container and funnel **WITHOUT** any metal screen or filter.



STOP ENGINE



NO HOT ENGINE



NO SMOKING



NO OPEN FLAME OR SPARK



NO STATIC ELECTRIC DISCHARGE

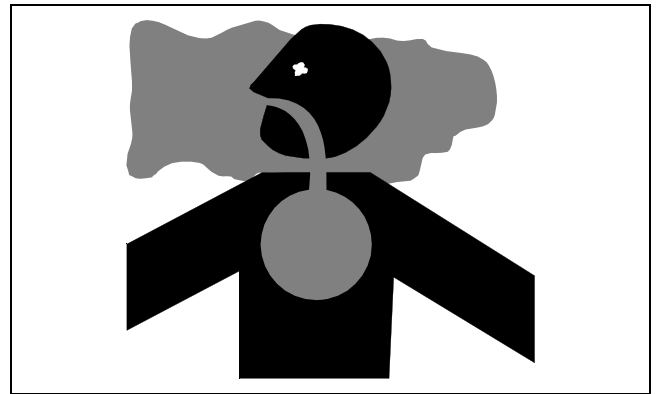
MIF

To avoid engine damage:

- DO NOT mix oil with gasoline;
- **ONLY** use clean, fresh unleaded gasoline with an octane rating (anti-knock index) of 87 or higher;
- fill gas tank at the end of each day's operation to help prevent condensation from forming inside a partially filled tank;
- keep up with specified service intervals.

Use of alternative oxygenated, gasohol blended, unleaded gasoline is acceptable as long as:

- the ethyl or grain alcohol blends **DO NOT** exceed 10% by volume or
- methyl tertiary butyl ether (MTBE) blends **DO NOT** exceed 15% by volume.



MIF



CAUTION: Avoid injury! DO NOT use METHANOL gasolines because METHANOL is harmful to the environment and to your health.



CAUTION: Avoid injury! California Proposition 65 Warning: Gasoline engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Gasoline Storage

IMPORTANT: Avoid damage! Keep all dirt, scale, water, or other foreign material out of gasoline.

Keep gasoline stored in a safe, protected area. Storage of gasoline in a clean, properly marked ("UNLEADED GASOLINE") POLYETHYLENE PLASTIC container **WITHOUT** any metal screen or filter is recommended. **DO NOT** use de-icers to attempt to remove water from gasoline or depend on fuel filters to remove water from gasoline.

GENERAL VEHICLE SPECIFICATIONS GASOLINE

Use a water separator installed in the storage tank outlet. BE SURE to properly discard unstable or contaminated gasoline. When storing unit or gasoline, it is recommended that you add John Deere Gasoline Conditioner and Stabilizer (TY15977) or an equivalent to the gasoline. BE SURE to follow directions on container and to properly discard empty container.

4-Cycle Engines - Europe



CAUTION: Avoid injury! Gasoline is HIGHLY FLAMMABLE, handle it with care.

DO NOT refuel machine while:

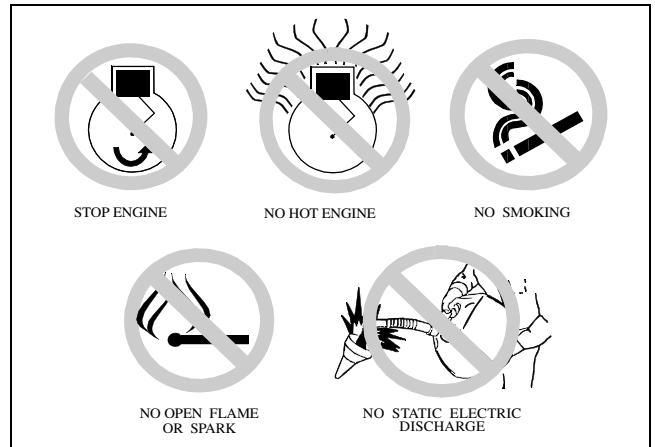
- indoors, always fill gas tank outdoors;
- machine is near an open flame or sparks;
- engine is running, STOP engine;
- engine is hot, allow it to cool sufficiently first;
- smoking.

Help prevent fires:

- fill gas tank to bottom of filler neck only;
- be sure fill cap is tight after fueling;
- clean up any gas spills IMMEDIATELY;
- keep machine clean and in good repair, free of excess grease, oil, debris, and faulty or damaged parts;
- any storage of machines with gas left in tank should be in an area that is well ventilated to prevent possible igniting of fumes by an open flame or spark, this includes any appliance with a pilot light.

To prevent fire or explosion caused by STATIC ELECTRIC DISCHARGE during fueling:

- ONLY use a clean, approved POLYETHYLENE PLASTIC fuel container and funnel WITHOUT any metal screen or filter.



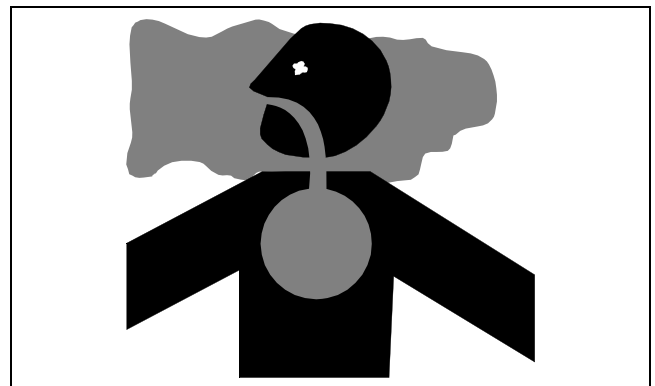
MIF

To avoid engine damage:

- DO NOT mix oil with gasoline;
- ONLY use clean, fresh unleaded gasoline with an octane rating (anti-knock index) of 87 or higher;
- fill gas tank at the end of each day's operation to help prevent condensation from forming inside a partially filled tank;
- keep up with specified service intervals.

Use of alternative oxygenated, gasohol blended, unleaded gasoline is acceptable as long as:

- the ethyl or grain alcohol blends DO NOT exceed 10% by volume or
- methyl tertiary butyl ether (MTBE) blends DO NOT exceed 15% by volume.



MIF



CAUTION: Avoid injury! DO NOT use METHANOL gasolines because METHANOL is harmful to the environment and to your health.

GENERAL VEHICLE SPECIFICATIONS GASOLINE

Gasoline Storage

IMPORTANT: Avoid damage! Keep all dirt, scale, water or other foreign material out of gasoline.

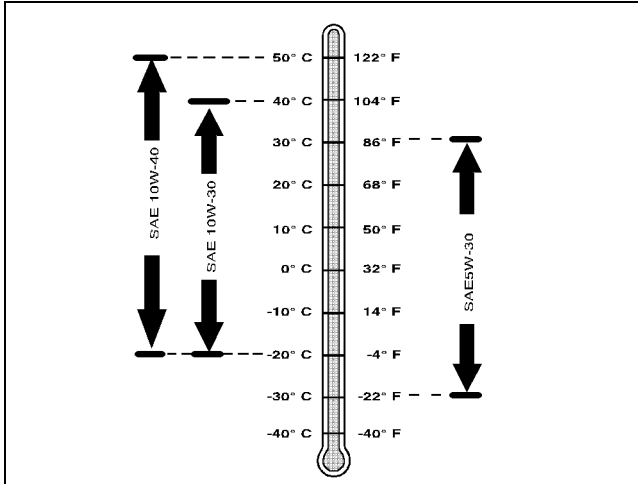
Keep gasoline stored in a safe, protected area. Storage of gasoline in a clean, properly marked ("UNLEADED GASOLINE") POLYETHYLENE PLASTIC container WITHOUT any metal screen or filter is recommended. DO NOT use de-icers to attempt to remove water from gasoline or depend on fuel filters to remove water from gasoline. Use a water separator installed in the storage tank outlet. BE SURE to properly discard unstable or contaminated gasoline. When storing unit or gasoline, it is recommended that you add John Deere Gasoline Conditioner and Stabilizer (TY15977) or an equivalent to the gasoline. BE SURE to follow directions on container and to properly discard empty container.

GENERAL VEHICLE SPECIFICATIONS OILS AND LUBRICANTS

Oils and Lubricants

Engine Oil

Use oil viscosity based on the expected air temperature range during the period between oil changes.



MX4888

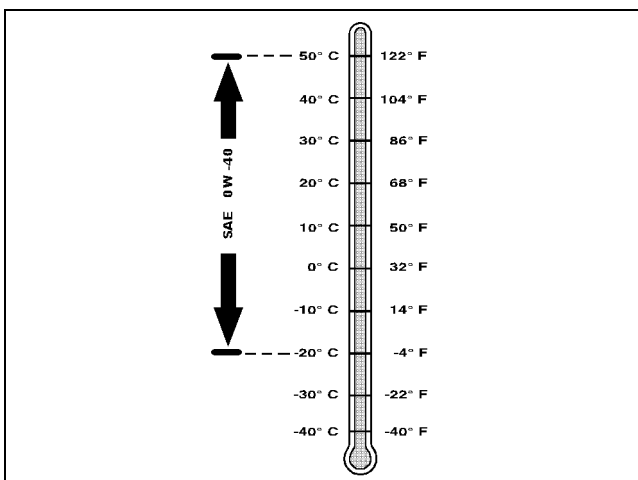
The following John Deere oils are preferred:

- John Deere TURF-GARD®
- John Deere PLUS-4®

Other oils may be used if above John Deere oils are not available, provided they meet the following specification:

- API Service Classification SG or higher

Hydrostatic Transmission and Hydraulic Oil



MX13160

Use the following oil viscosity based on the air temperature range. Operating outside of the recommended oil air temperature range may cause premature hydrostatic transmission failure.

IMPORTANT: Avoid damage! Only use a quality oil in this transmission. Do not mix any other oils in this transmission. Do not use BIO-HY-GARD® in this transmission. Do not use "Type F" (Red) Automatic Transmission Fluid in this transmission.

The following oil is preferred:

- JD Plus 50® - 0W-40 Synthetic Blend

Oil must meet the following:

- API Service Classification SG or higher

Grease

IMPORTANT: Avoid damage! Use recommended John Deere greases to avoid component failure and premature wear.

The recommended John Deere greases are effective within an average air temperature range of -29 to 135 degrees C (-20 to 275 degrees F).

If operating outside that temperature range, contact your Servicing dealer for a special-use grease.

The following greases are preferred:

- John Deere Multi-Purpose SD Polyurea Grease
- John Deere Multi-Purpose HD Lithium Complex Grease

If not using any of the preferred greases, be sure to use a general all-purpose grease with an NLGI grade No. 2 rating.

Wet or high-speed conditions may require use of a special-use grease. Contact your Servicing dealer for information.

Alternative Lubricants

Conditions in certain geographical areas outside the United States and Canada may require different lubricant recommendations than the ones printed in this technical manual or the operator's manual. Consult with your John Deere Dealer, or Sales Branch, to obtain the alternative lubricant recommendations.

IMPORTANT: Avoid damage! Use of alternative lubricants could cause reduced life of the component.

If alternative lubricants are to be used, it is recommended that the factory fill be thoroughly removed before switching to any alternative lubricant.

Synthetic Lubricants

Synthetic lubricants may be used in John Deere equipment if they meet the applicable performance requirements (industry classification and/or military specification) as shown in this manual.

The recommended air temperature limits and service or lubricant change intervals should be maintained as shown in the operator's manual.

Avoid mixing different brands, grades, or types of oil. Oil manufacturers blend additives in their oils to meet certain specifications and performance requirements. Mixing different oils can interfere with the proper functioning of these additives and degrade lubricant performance.

Lubricant Storage

All machines operate at top efficiency only when clean lubricants are used. Use clean storage containers to handle all lubricants. Store them in an area protected from dust, moisture, and other contamination. Store drums on their sides. Make sure all containers are properly marked as to their contents. Dispose of all old, used containers and their contents properly.

Mixing of Lubricants

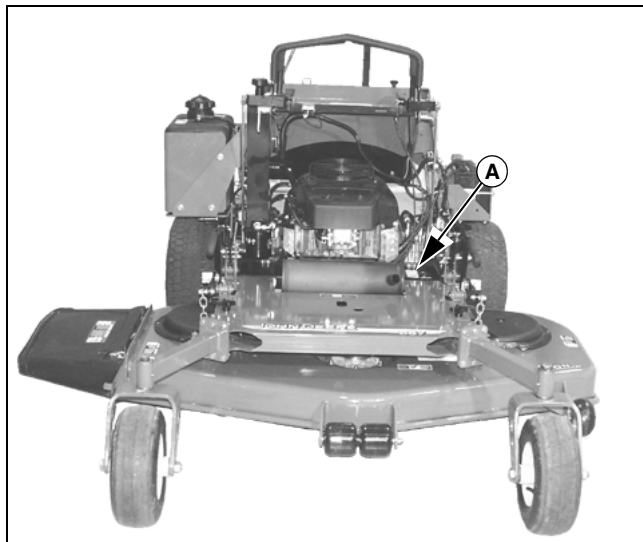
In general, avoid mixing different brands or types of lubricants. Manufacturers blend additives in their lubricants to meet certain specifications and performance requirements. Mixing different lubricants can interfere with the proper functioning of these additives and lubricant properties which will downgrade their intended specified performance.

GENERAL VEHICLE SPECIFICATIONS SERIAL NUMBER LOCATIONS

Serial Number Locations

Machine Product Identification Number

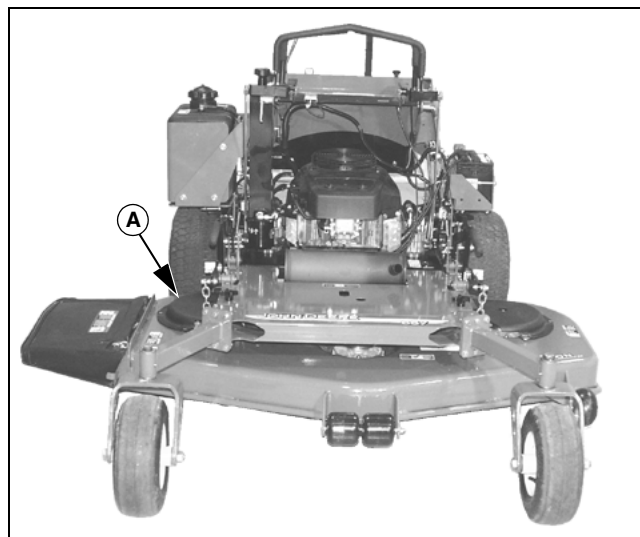
When ordering parts or submitting a warranty claim, it is **IMPORTANT** that the machine product identification number (PIN) and component serial numbers are included. The location of the PIN and component serial numbers are shown.



MX13371

The product identification number (PIN) (A) is located on the left side of frame near the engine.

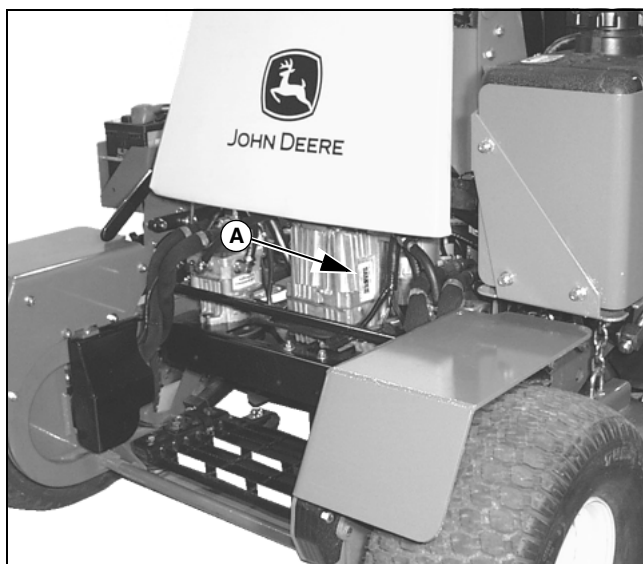
Mower Deck Serial Number



MX13371

The mower deck serial number (A) is located at the rear of the mower deck on the right side.

Engine Serial Number



MX13385

Picture Note: Rear shield removed for photo clarity.

The engine serial number (A) is located on the engine crankcase on the right side of engine.

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Product: John Deere 647 657 667 QuickTrak Service Repair Technical Manual

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